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LR-1029

Reliability and Maintainability

Assessment Report

For

Laser Scanner Image Generation System
Link Report No. 1029

Prepared For

Naval Training Equipment Center

Orlando, Florida 32813

Under

Contract No. N61339-74-C-0039 N 9

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Abstract

The data presented herein constitutes a complete and accurate account of the procedures, criteria and conclusions associated with the Reliability and Maintainability Assessment performed on the Laser Scanner Image Generation System.

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1.0 INTRODUCTION

1.1 Scope

This document sets forth the procedures, criteria and conclusions associated with the Reliability and Maintainability Assessment for the Laser Scanner Image Generation System.

1.2 Application

This document is applicable to Contract N61339-74-C-0039, Item 0026, Reliability Demonstration. The equipment subject to evaluation is defined as Item 0003, Laser Scanner Image Generation System.

1.3 Associated Documents

The following documents were utilized to develop this re-

1.3.1 Specifications

NTEC Specification 222-1183 dated 5 November 1979

Specification for AH-IS (Cobra) Flight Simulator, Device 2838

1.3.2 Standards

port:

MIL-STD-757

Reliability Evaluation from Demonstration Data

MIL-STD-785A

Reliability Program for Systems and Equipment

MIL-STD-721B

Definitions of Terus for Reliability, Maintainability, Human Factors and Safety

1.3.3 Other

Singer-Link Document

Procedure for 12 day Reliability and Maintainability (RAM) Assessment, Laser Scanner Image Generator Product Development Program Rev. A, 11-26-80 Other (cont'd)

LR-979

Laser Scanner Image Generator System Study Final Report 28 November 1979

1.4 Definitions

Definitions of terms used throughout this document are those of MIL-STD-7218.

1.5 Abbreviations/Symbols

SPD Simulation Products Division of Singer

NTEC Naval Training Equipment Center

MTBF Mean-Time-Between-Failure

MTTR Mean-Time-To-Repair

LSIG Laser Scanner Image Generation

2.0 TEST OBJECTIVES

The objective of the 12 day assessment was to evaluate the reliability/maintainability potential of the LSIG, specifically with regard to operational availability. Data accrued on the breadboard system concerning those design characteristics influencing operational availability - reliability, stability, and maintainability - was to be combined with data from operation during the development period and vendor data to accomplish this objective.

To the extent possible, parametric estimates were to be developed and compared to the design goals established in para. 3.1.2(3) of the Link S.O.W.

3.0 DESCRIPTION OF TEST ITEM

The LSIG has been described in detail in section 1.3 of the LSIG system study final report LR-979. The breadboard system used in

the development program was the test item evaluated during the 12 day period. Block diagrams of the breadboard LSIG and Laser table are provided in Figure 1 and Figure 2.

The laser table as designed is an optical bench used for producing and mixing the outputs of three lasers to provide a "white light" beam consisting of four major laser lines. In addition to the conventional red, green, and blue laser lines, it was found that a fourth, "yellow" line is necessary for high-fidelity color reproduction. The red is obtained from a krypton laser, the green and blue from an argon laser, and the yellow from a dye laser pumped with the excess green light emanating from the argon laser.

4.0 ASSESSMENT CONDITIONS

4.1 Assessment Location and Schedule

The assessment was conducted at Librascope, Glendale, California. It commenced on 1 December 1980 and was completed on 12 December 1980.

4.2 Procedures

The assessment was conducted in accordance with the Reliability and Maintainability Test Procedures. The procedure is included as Appendix A of this report.

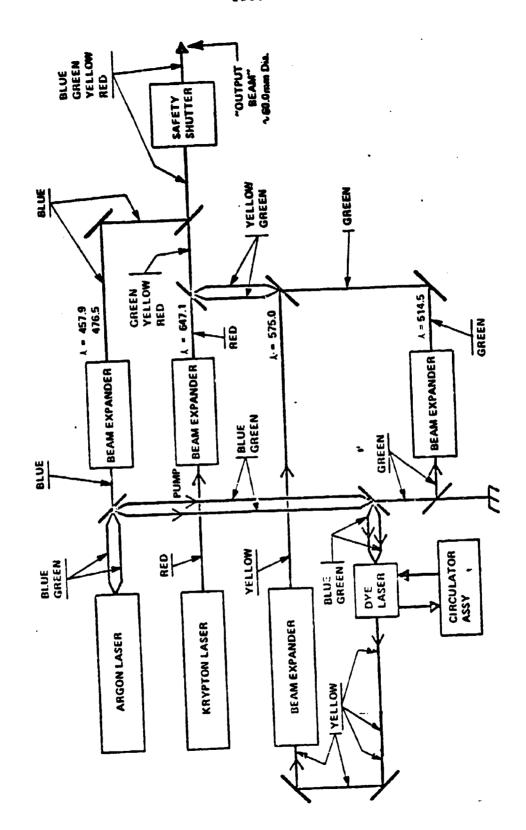
4.3 <u>Environmental Conditions</u>

The assessment was conducted under normal operating conditions of the test facility. These conditions are as follows:

Lab ambient air: Temp 70 \pm 2 typical Humidity 55 \pm 15% typical

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Breadboard Laser Table

FIGURE 2

Laser table air: |

Laboratory Ambient

Filtered (95% atmospheric Particles Removed)

235 CFM Flow Rate

Laser cooling : (Plasma tube and power supply)

Water, closed loop system

60⁰F @ 45 PSIG (Argon) 60⁰F @ 30 PSIG (Krypton)

Electrical:

Commercial, unconditioned

Power

4.4 Equipment Operation

Equipment operation was scheduled for a period of 12 days with a 2 day break after the first 5 days of testing. The daily test cycle consisted of a 16-hour period with the system at full power and a 8-hour period with the system off. System performance parameters, including power output levels of the lasers, video levels of the red, green and blue channels, field of view centering, color registration of the system, and system resolution were measured and recorded periodically during the 16 hour period.

4.5 <u>Maintenance</u>

The Laser Scanner system was routinely operated and maintained by Librascope Engineering personnel. Spectra-Physics and Lexel personnel provided technical assistance on an as needed basis, including a visit to the test facility by Spectra-Physics and via telephone (see results discussion).

All maintenance actions, including adjustments, were documented.

4.6 <u>Support Equipment</u>

No support equipment, other than that utilized to perform normal maintenance and test of the system was required during the assessment. This equipment consisted of the following:

5 Channel Probe Servo Director
Photo Multiplier Test Box
Test Transparency
50 MHZ Oscilloscope (2)
Volt-Ohm-Milliammeter

Power Meter, 0-10 Watts

Singer Test Fixture C4154
Singer Test Fixture
Singer Test Fixture
Tektronix Model 454
Triplett Model 630-T-APLK
#30152

Coherent Radiation Model 210 #2929

5.0 TEST RESULTS

The breadboard LSIG system accrued a total of 115.5 operational hours over 10 operational days (12 calendar days).

Appendix B of this report contains the official log of the assessment. The data from the assessment has been organized into three broad categories as follows:

- 1) System stability
- 2) Critical failure modes
- 3) Parametric estimates

5.1 System Stability

System stability was, for assessment purposes, evaluated with respect to the capability of the system to commence operation on schedule and to operate within tolerances without frequent maintenance.

The system was able to commence operation at the desired time (generally 0700) 40% percent of the time. Argon laser problems and the unavailability of a replacement laser during the first week of test were significant factors inhibiting system readiness.

The impact of the 8 hour power-off period produced alignment problems, which on several occasions caused delays in commencing operation. The exact cause of the change in alignment has not been determined but it is believed to be related to thermal stability of the laser table, since the breadboard table is extremely sensitive to temperature change. The typical temperature differences between the end of the day and turn-on was 2-3°. Limitations in the ease of alignment of the breadboard system also contributed significantly to delays in the morning. In general, however, delays were 90 minutes or less.

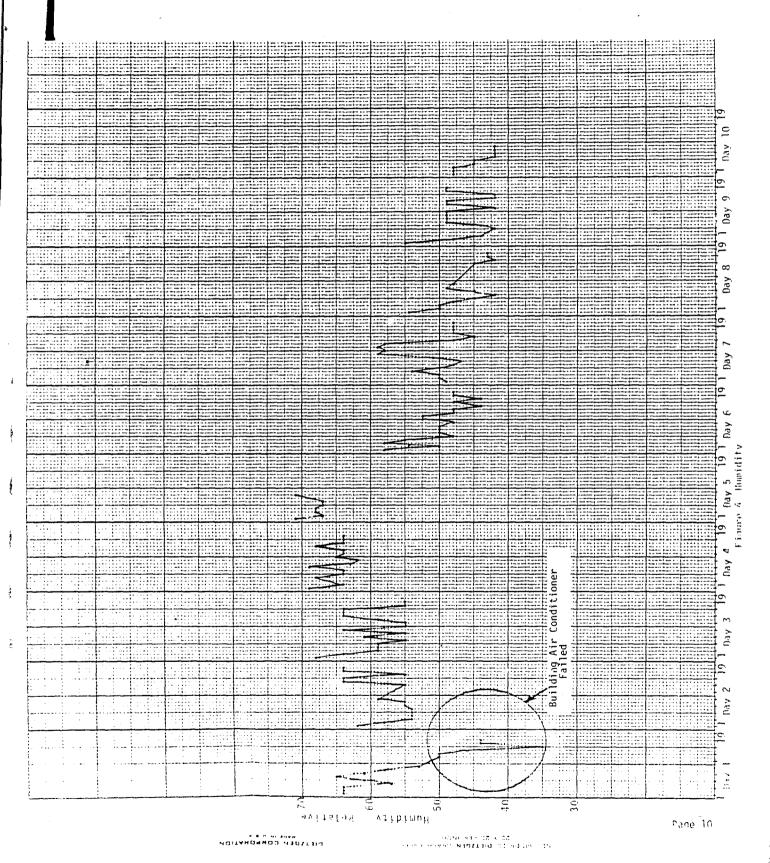
Stability on the whole, after operation commenced, was good. The ability of the breadboard to operate within tolerance is portrayed in Figure 5 through 12. These graphs were developed from the measurement data on the logs. The ambient temperature and humidity graphs, Figures 3 and 4 respectively, are included for reference because of the previously defined interaction with the breadboard alignment.

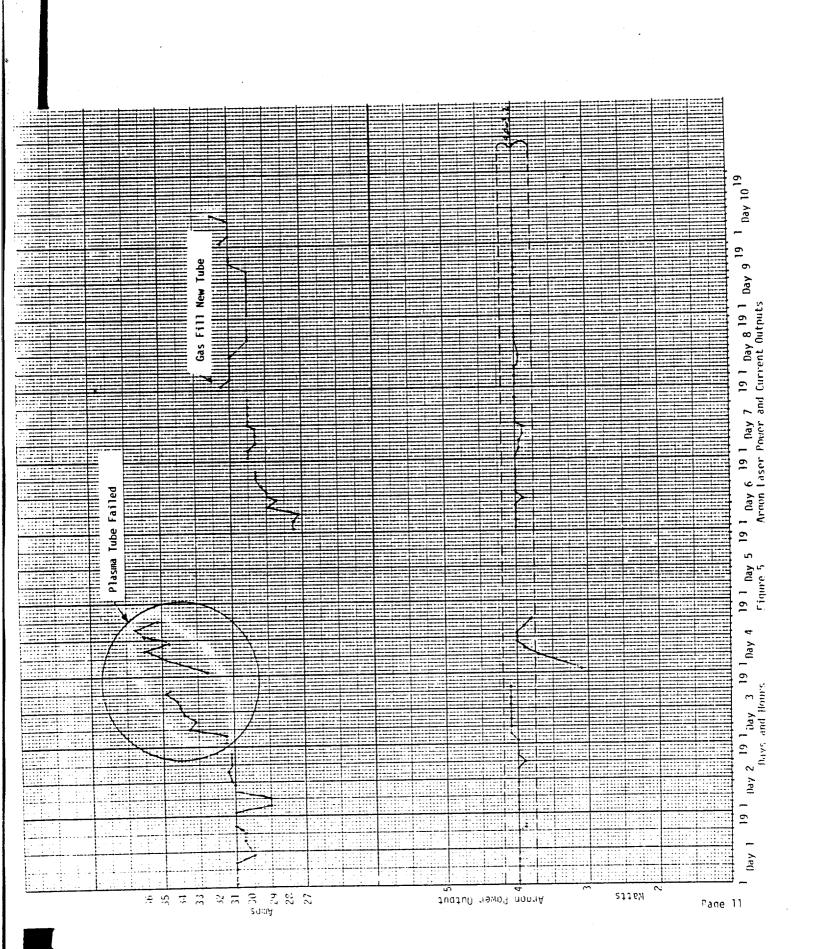
Color registration (no graph developed) was typically less than 2 arc minutes, and worst case was 8 arc minutes. Note that the implied specification at turn-on was ± 8.4 arc minutes in the central circle (.8 picture height diameter) with degradation during operation to ± 21.2 arc minutes permissable.

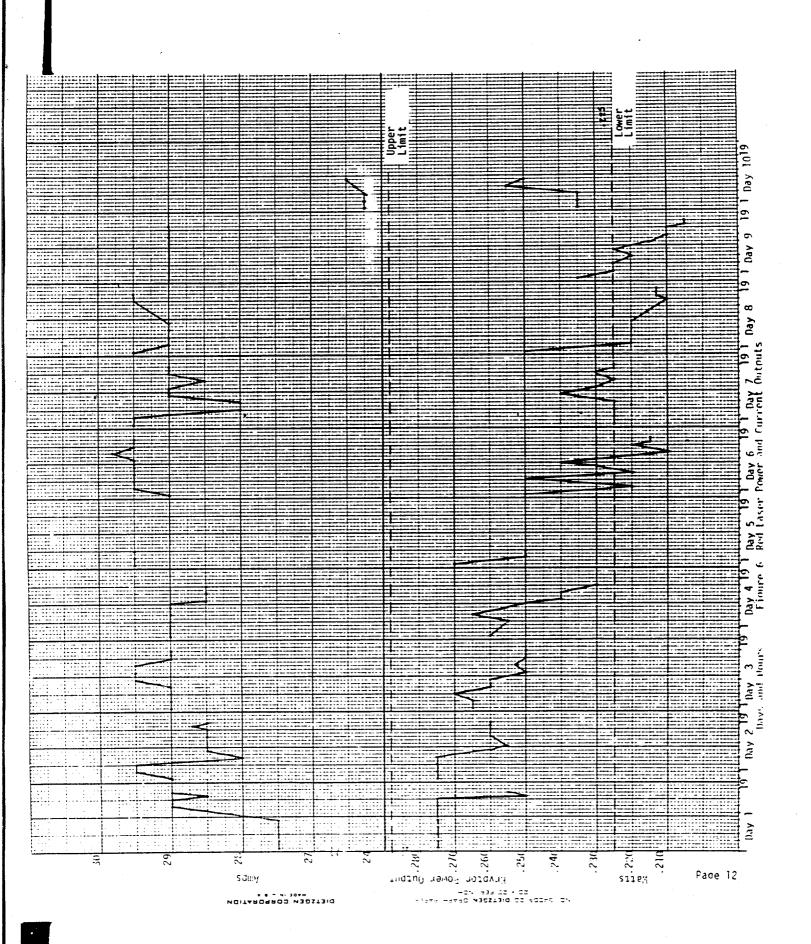
Field of view centering (no graph developed) was rated fair. Although some drifting was observed, drift was usually less than 7 arc minutes vertically and 10 arc minutes horizontally with a worst case drift of 20 and 50 arc minutes respectively. The auto image correlation feature of final design and the beam angle servo will correct this problem.

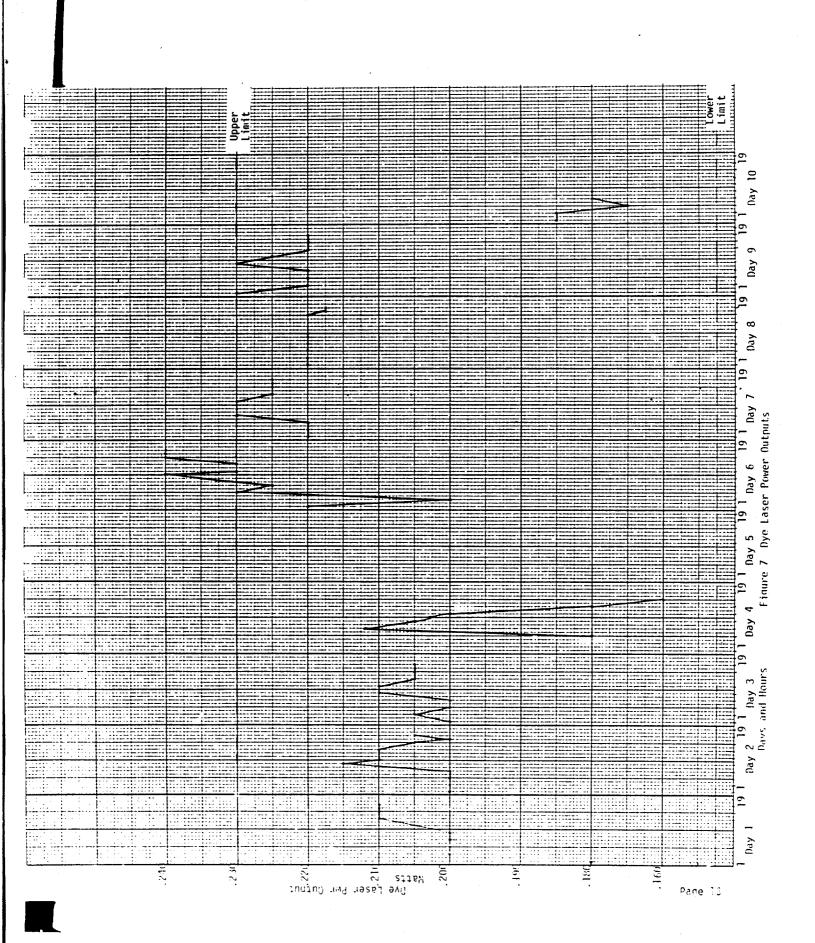
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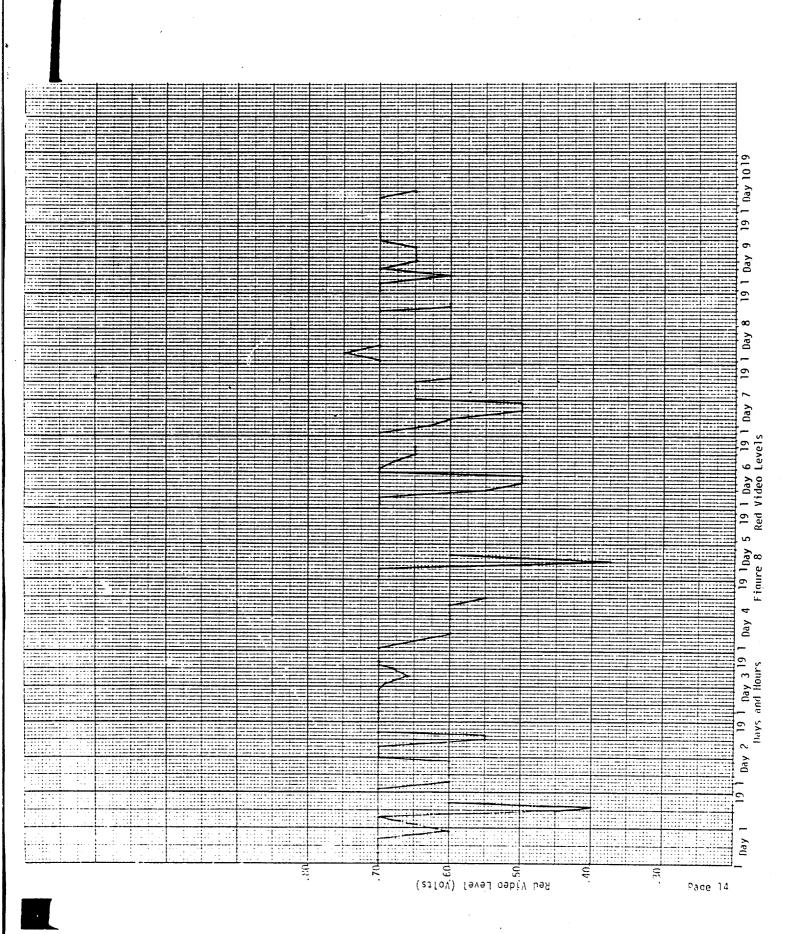
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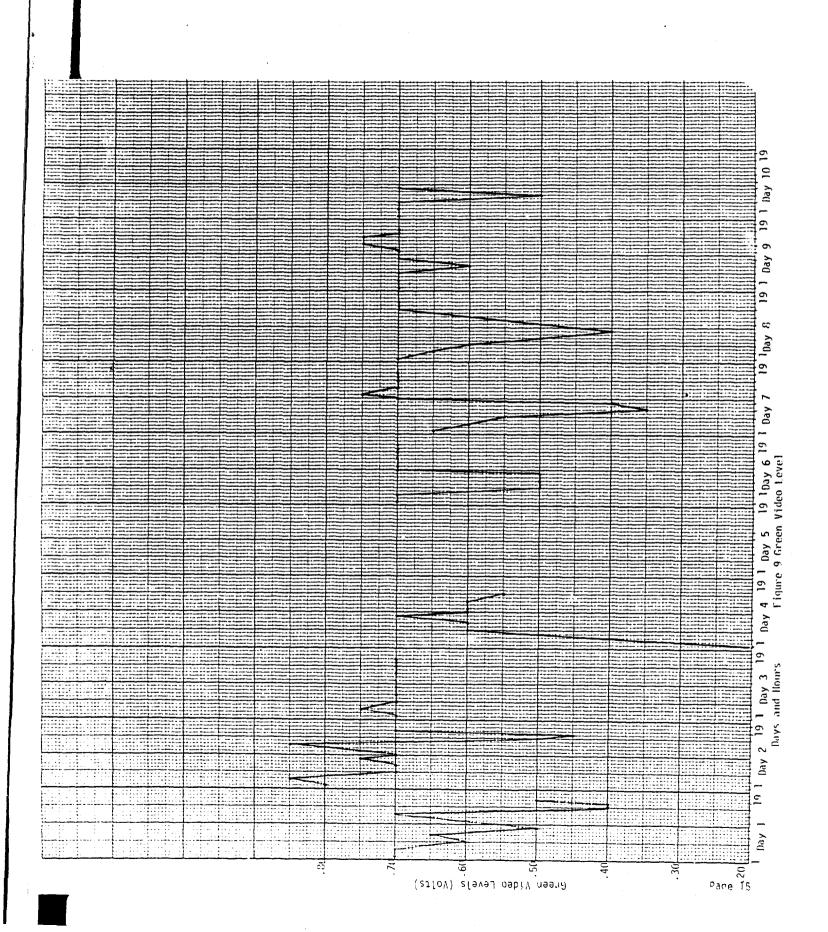


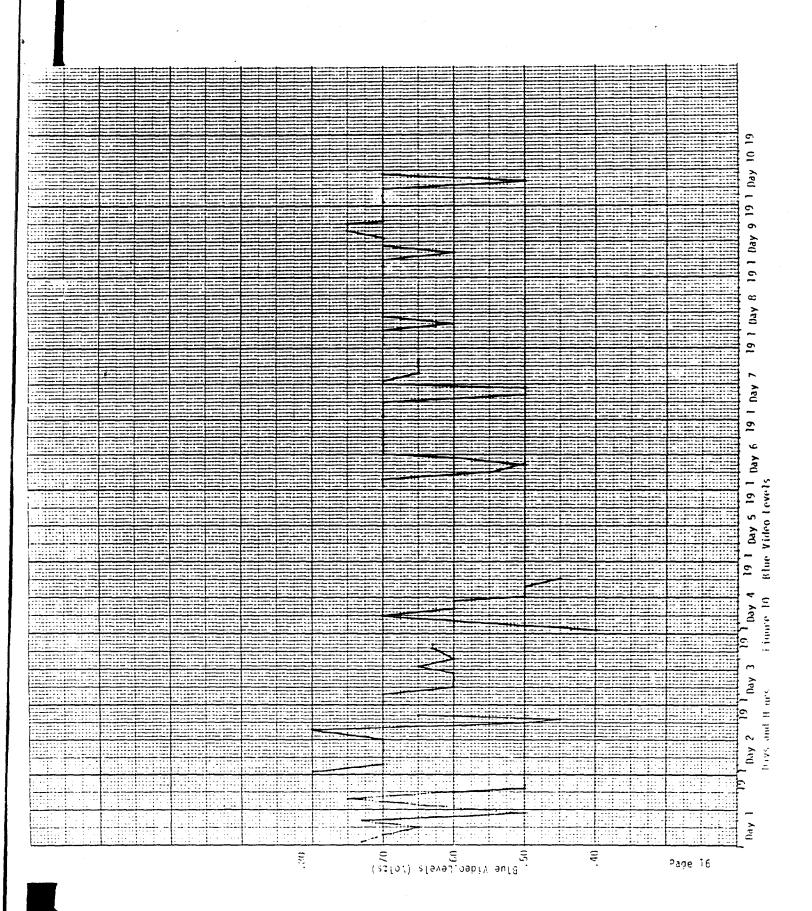


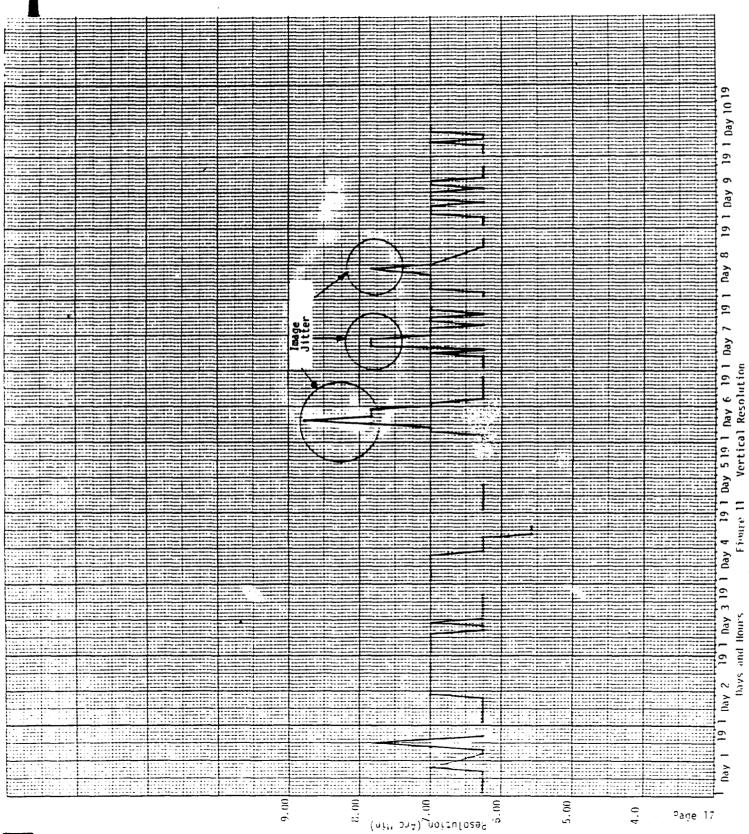


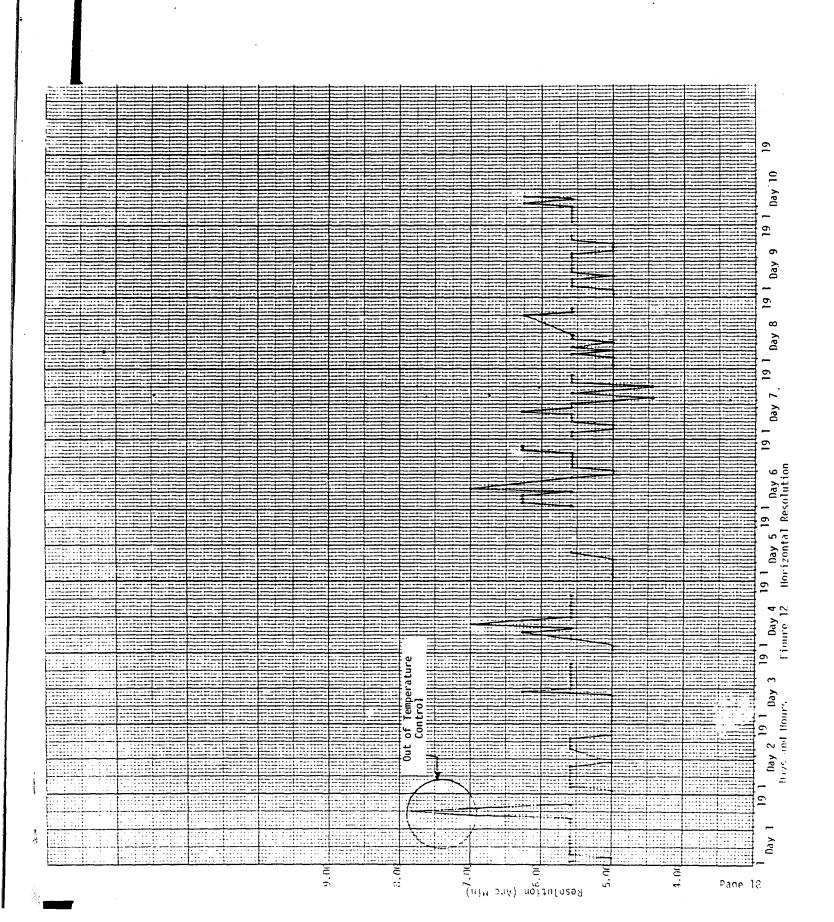












Laser power output (see Figures 3, 4, and 5) was very good except when attributable to equipment failure. The Lexel Krypton laser, which was last aligned in June of 1980 during factory refurbishment, exhibited some graceful degradation in output. Re-alignment of the laser, on the final day of test, was the only laser power adjustment of the entire assessment other than during the fault isolation and replacement of the Spectra-Physics Argon laser.

Note that the yellow dye laser is "pumped" by a portion of the Argon laser output and is therefore dependant. The dye laser output, Figure 7, is influenced by table alignment and the power outputs of the Argon laser, Figure 5. The dye laser output correlates with the output levels of the Argon laser as can be seen in the Figures.

Video levels, Figures 8, 9, and 10, were also generally good, but exhibited more drift than any of the other parameters monitored. In reviewing this data, it should be noted that the electronics were not gain stabilized, a deficiency corrected in the proposed final design.

The nominal video output is 0.7 ± 0.1 volts. The green video level fell within the desired range approximately 80% of the time. Red video level was within the desired range approximately 90% of the time, and the blue was within limits 85% of the time.

Video level is impacted by laser output, optical path alignment (in particular the top periscope mirror, and PMT preamplifier gain). The catastrophic failure of the Argon laser is apparent in the graphs. Routine restoration of video levels was accomplished by adjustment/alignment of the following:

PMT Pre-amplifier gain

Blue-Green-Yellow Dichroic mirrors (laser table)

Top Periscope mirror (optical input to scanner)

The top periscope mirror was the most critical, both in terms of the frequency of adjustment and the impact upon video output. Beam displacements attributable to alignment shifts of this mirror, through vibration or temperature effects, was addressed in the breadboard design. A beam angle servo design exists in the scanner support optics. Mechanical design deficiencies and dead zone characteristics of the photo sensor utilized limit the effectiveness of the system to low frequency, large amplitude alignment shifts. A candidate photo sensor with significantly better resolution is under study for application in the final design. The improved sensor and improvements in mechanical design are expected to provide a much improved beam angle servo system and improved video level stability.

Resolution throughout the assessment was good. Horizontal resolution in particular was consistently 7.0 arc minutes or better. Vertical resolution was less stable, but was generally 7.0 arc minutes. Resolution of less than 7.0 arc minutes was experienced for 11 hours of operation, with a worst case of 8.77 arc minute resolution.

The performance described above was accomplished primarily in a "hands-off" mode. The plan was to make adjustments as needed after 8 operational hours (even days) or 16 operational (odd days). This procedure was adhered to except when unscheduled maintenance due to equipment failure or serious performance degradation made continued operation impractical. Such unscheduled maintenance was discouraged to provide as much information as possible on the stability of the system. It is significant, however, in assessing the impact of the

data upon the availability potential of the final design, to consider that most adjustments to improve performance could have been accomplished on-line, without interrupting operation.

Specific maintenance actions and frequency of maintenance are discussed in Section 5.3 Parametric Estimates of this report.

5.2 Critical Failure Modes

Five hardware problems were experienced during the assessment. These problems are summarized below:

Spinner electronics (intermittent)
Spinner air supply (facility)
Argon laser power supply relay
Argon laser rear cavity mirror
Argon laser plasma tube

5.2.1 Spinner Electronics Intermittent

An intermittent associated with circuit card 220 caused a loss of spinner synchronization and resulting automatic shut down of the spfnner. Attempts to resolve this problem during the assessment, including replacement of the connector, were not completely successful and a spare card was not available. Subsequently, a poor solder joint at a potentiometer was located and corrected. Although a total of 16 such dropouts occurred, all occurred within the first 4 days of test, including 4 in a 15 minute period. This problem is believed to be caused by the poor solder joint on the circuitry of the breadboard Speedring 220 card. This particular problem is a classical electronic equipment problem, and is not unique to the LSIG design concept. It is believed that the production version of these electronics, will effectively minimize such occurrences. (It should also be noted that the spinner protective circuitry operated as intended - it consistently sensed the problem and shut the spinner down).

5.2.2 Spinner Air Supply

During the final day of test, the external air compressor which supplies air to the spinner assembly failed. The loss of pressure was sensed and the system safely shut itself down.

The pump is an oil-less design, and it is suspected that the teflon rings in the pump wore out. The system has been in service for approximately three years. Failure analysis of the pump has not been completed, but the failure is not uncharacteristic of teflon rings. The failure is within the compressor and is of the type expected of this class of electro-mechanical equipment. The mode of failure is absolutely unrelated to its application on the LSIG.

Repair of the pump in a brief period was not feasible, so the spinner was operated using Nitrogen gas as the bearing instead of air. System operation is not degraded using Nitrogen, indeed Nitrogen offers superior dryness and cleanliness with respect to air. Operation of the system using Nitrogen is constrained only by the supply and spinner consumption rate of 125 cubic feet per hour at 165 PSI.

5.2.3 Argon Laser

The Argon laser proved to be the most troublesome component of the entire system. After operating for approximately 1200 hours (including two days of the assessment period) the laser output fell below the 4 watts required. Inspection of the rear cavity mirror revealed a small spot, believed to be a burn at the beam impact area. Cleaning the mirror and rotating the burn spot out of the beam impact area was not successful. Laser alignment and increasing plasma tube current from 30.5 to 33.5 amperes produced 4 watts maximum (laser rated at 5 watts). The laser operated for approximately 15 hours without further incident. The following mornings, laser power at turn-on was 3.1 watts. The rear cavity mirror was replaced. a capacitor in the power supply replaced (at the suggestion of Spectra-Physics) and the laser realigned. Maximum power output attainable was 3.9 watts at a current of 36 amperes. Operation commenced at that level and continued for approximately 12 hours at which time the laser failed completely. Unavailability of a replacement precluded operation the following day, Friday December 5, 1980.

Spectra-Physics personnel replaced the plasma tube Saturday afternoon. A relay in the power supply, which had not failed, but which was considered marginal, was also replaced and the system was powered up and aligned to specification and shut down for the weekend.

The system operated very well for the following two days of test. On Wednesday, video levels degraded and could not be restored through optical path alignment or video amplifier gain adjustment.

It was observed that low gas pressure alarm in the Argon laser supply was activiated. The gas pressure in the plasma tube was increased to the proper level via the key operated pressurization system in the supply. An automatic tube pressure monitor prevents overfilling. Operation of the laser at rated power was immediately restored. Investigation of these events yielded the following:

- (1) Because of the deterioration of the plasma tube and the ineffectiveness of the rear cavity mirror replacement upon the laser output, it is uncertain that the original mirror failed. A minute spot, suspected as caused by a dust particle incinerated by the laser beam on the mirror surface was observed, but not confirmed as adversely effecting operation.
- (2) Preliminary analysis by Spectra Physics indicates the pressure of the argon gas in the plasma tube was too high. The increased pressure requires a supply voltage in excess of that attainable with the breadboard system. Cause of the increased pressure has not been confirmed, but the failure investigation is centering upon the solenoid operated gas fill valve. SpectraPhysics has recorded previous fill valve failures but such failures are infrequent (!ess than 1% of field returns) and are not considered to be a problem with this design.
- (3) The need to raise the internal pressure of the noble gas within the plasma tube is a result of entrapment of some of the gas in the walls of the bore in operation. This phenomenon is well understood and the gas reservoir and filling provisions of the laser supply are incorporated to ensure an adequate supply of gas for 5000 to 10,000 hours of operation.

5.3 Parametric Estimates

The breadboard LSIG is essentially a development system. intended to prove viability of the design concept.

Significant design differences exist between the breadboard and the proposed production system. Such differences as a
single gas laser instead of the two in use on the breadboard, improvements in the laser table configuration with improved thermal stability
error detection and improved alignment capabilities, beam angle servo
compensation, etc., are discussed in detail in the Engineering Report
prepared by Link. These differences, and the comparatively short duration of the assessment, precludes drawing any strong conclusions regarding either the quantitative reliability and maintainability characteristics of key components (such as the plasma tube) or the production configuration of the LSIG itself. Despite such differences,
sufficient conceptual and hardware similarities exist to generate
considerable interest in those parameters impacting operational readiness and logistic resources. Accordingly, estimates of several parameters have been developed.

<u>Parameter</u>	Estimated Value
Power-on hours	
Breadboard LSIG System	283
Spinner Assembly	320
Argon Laser	297
Krypton Laser	316
Dye Laser	318
Operational Availability ²	72%
Scheduled Hours	160
Operational Hours	115.5
Unscheduled Maintenance Actions 3	27 (9)

The second section is a second
Estimated Value Parameter Mean-Time-Between-Maintenance4 4.25 (10.5) hours Mean-Time-Between-Failure⁵ Breadboard LSIG System 14 (94)hours Spinner Assembly 18.8(160) hours Argon Laser 99 (297) hours Krypton Laser 316 hours Dye Laser 318 hours Mean-Time-To-Repair 2 -4 hours typical Frequent Adjustments/Alignments Top Periscope Mirror Laser Table Dichroic Mirror PMT Pre-amplifier Gain Laser Table Beam Pointing Mirror Typical Alignment Time (System) 60 minutes

- Includes 172 hours on the lasers and 165.45 hours on the spinner assembly during the period October 9th through November 11th. No failures occurred.
- 2. Assumes a hypothetical schedule of 16 hours/day commencing at 0700. Delays in commencing operation were treated as lost time. Computed as the ratio of achieved operation to scheduled operation. Includes logistic delay time (no spares available at Librascope).
- 3. Parenthetic figure excludes spinner dropouts to illustrate significant impact this one problem had on calculations.
- 4. Includes scheduled adjustments and alignments. Parenthetic figure excludes spinner dropouts.
- 5. Parenthetical figures consider the spinner electronics intermittent as one equipment problem, and exclude the argon laser power supply relay and rear cavity mirror replacements on the premise that the cause of failure was the plasma tube fill valve, not these items.

6.0 Conclusions

During the assessment period, there were numerous maintenance actions. The nature and frequency of these actions produced an initial disappointment in the system's performance. It soon became apparent, however, that the majority of these maintenance actions were associated with design limitations of the breadboard and its support facilities. In this regard, the lessons learned from the breadboard have been very beneficial and will continue to influence the design of the production system. Specific design areas which require improvement follow:

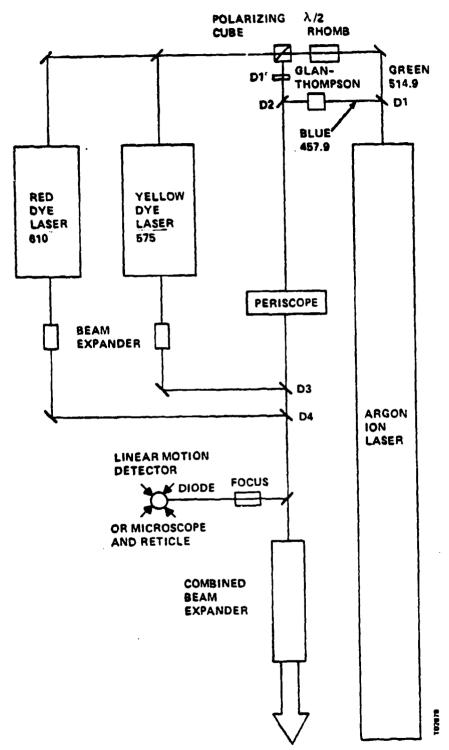
- (i) Beam stability. The laser table, and optical path stability, should be improved through better matching of thermal coefficients. An improved beam angle servo is needed to provide automatic error correction.
- (2) PMT pre-amplifier gain. Automatic gain control is necessary. This feature has been incorporated in the production design.
- (3) Fault Isolation/alignment. The existing breadboard table has rudimentary alignment provisions and reference points. Extended maintenance times resulted from the inadequate provisions for alignment. Additional delays were frequently introduced because of the absence of reference points to aid fault isolation. Corrective action was based upon technician experience and trial and error. Improvements must be incorporated to facilitate maintenace by less highly skilled personnel and to reduce alignment times.
- (4) System Dependability. A better understanding of the effect of power-off periods on the optical path alignment is required. Cause of morning start-up problems

must be identified and incorporated in the design.

- (5) Supporting facilities. It is very apparent that control of the laser table environment cannot be treated lightly. The production design must carefully address temperature control, air cleanliness and water temperature, cleanliness and flow rate.
- (6) Spinner Electronics. The breadboard electronics packaging should be ruggedized. The card bin support structure does not provide sufficient card support, and is not acceptable for installation on the Y tower.

The preceding design concerns are solvable and are not in conflict with the basic design approach. Indeed, the proposed production design has addressed these concerns. Figure 13 depicts the production laser table configuration. The table provides the following advantages with respect to the breadboard:

- (1) Improved reliability one gas laser and two dye lasers offer inherent advantages with respect to the breadboard configuration of two gas lasers and one dye laser. The more efficient optical design also permits operation of the laser at power levels well below those of the breadboard. The derating permitted by these low power requirements provide a potential for extended laser life.
- (2) Fault Isolation/alignment provisions to monitor the beam alignment have been incorporated (re: Figure 13 linear motion detector or microscope and reticle). Alignment of each color beam is individually adjustable via



PROPOSED LASER TABLE CONFIGURATION FIGURE 13

beam splitter (Green via D1, Blue via D2, Yellow via D3, and Red via D4).

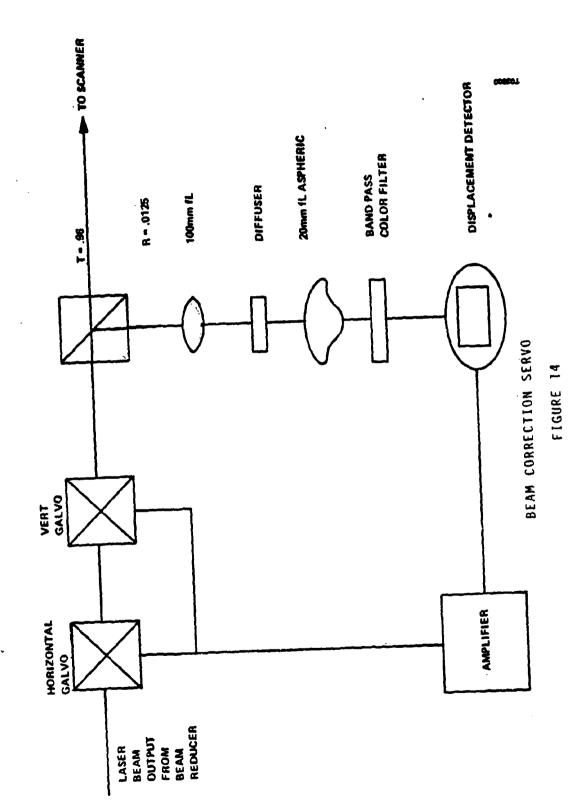
Other production system improvements include improved beam stability. The laser table itself is designed to be more thermally stable, and the beams are combined before expansion. This latter technique significantly reduces performance degradation resulting from beam drift. Additionally, a beam angle servo has been included at the spinner input, and is an improved version of the breadboard design. Figure 14 illustrates the proposed servo design. (A lateral servo is also under consideration, and will be added, if necessary, at the laser table output).

PMT pre-amplifiers will provide automatic gain control circuitry. The drift experienced on the breadboard system from this source will therefore be elminated. The PMT banks will also include built-intest circuitry which will permit rapid monitoring of each individual PMT on a daily basis via switches and LED displays.

These improvements are indicative of how the design concerns of the breadboard LSIG have been addressed in the production design.

It is significant that the breadboard, despite its deficiencies, confirmed that 16 hour per day operation with good visual performance is feasible. With its improvements, the production design has the potential for excellent operational readiness.

No conclusion relative to laser life is possible. Previous projections of laser life can neither be confirmed nor refuted. Further evaluation of life data and failure mechanisms is necessary. However, data from the manufacturer, including failure mode information,



indicates a life of 3000-4000 hours in the LSIG application environment to be a realistic expectation. The manufacturer of the laser, Spectra-Physics, has, after reviewing the LSIG application, extended the warranty to 2000 hours. the price of the unit, including extended warranty, is therefore based upon a single plasma tube with an expected mean life of greater than 2000 hours. Figure 15 depicts survival probability (life) as a function of operating time. Laser life is addressed in more detail in the engineering report.

The impact of the LSIG upon the overall 2833 visual system reliability and maintainability cannot be quantified on the basis of this assessment data. The design differences between the breadboard and production design and the brief evaluation period prevent direct extrapolation of assessment data to the 2833 LSIG. Predicted data using classical reliability procedures are considered a best estimate, particularly for comparison purposes. The prediction for the 2833 CMS visual system* was updated to reflect the LSIG configuration as defined in the engineering report. This analysis has been completed and the following table summarizes the reliability and maintainability parameters obtained in addition to comparing corresponding subsystems of each configuration from a reliability/maintainability viewpoint:

^{*} Reference Maintainability Status Report 2B33-3.19, 20 July 1979.

REASONABLE EXPECTATION - NEAR TERM

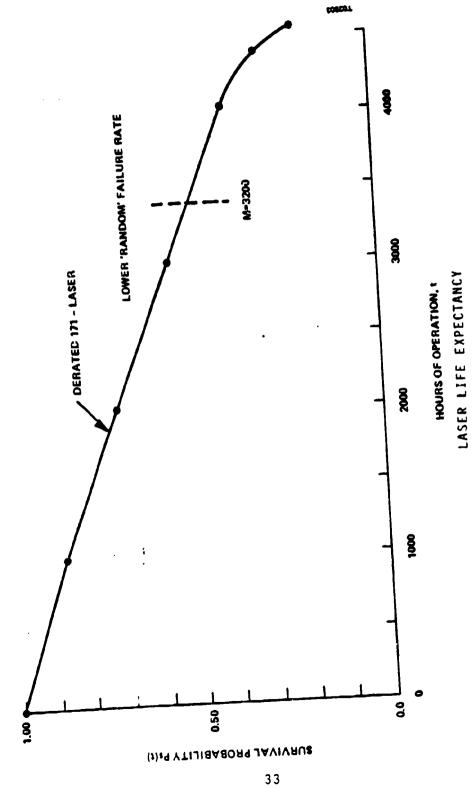


FIGURE 15

3	CMS System LSIG S		LSIG Sys	•	
<u>'</u>	1/106 1	hrs MTTR	106 hrs	MTTR	
Probe Installation	382	(45)	382	(46)	
Image Generation	2942	(46)	1894	(50)	
Model Installation	2455	(40)	2105	(40)	
Switching/Weapons Effects	1217	(40)	1217	(40)	
Display Installation	2264	(42)	2264	(42)	
Cables/Miscellaneous	235	(45)	235	(45)	
Linkage	745	(40)	745	(40)	
λ.	1024	0	8842		
MTBF =	97.	6	113.1		
MTTR =	42.	5	43		

These updated classical predictions reflect a 15.8 percent improvement in reliability using the LSIG in lieu of the Camera Image Generator Hardware. It should be noted that in both CMS and LSIG analyses, light bank and PMT bank reliability and maintainability parameters were excluded from the calculations. In the case of the LSIG system, Link Reliability Engineering chose to exclude the associated failure rate 'ta for the following reasons:

- a) The probability of having no PMT site failures during a 16 hour training day is 97.8%.
- b) The shadowing effect of failure of a single PMT site does not significantly degrade the system. (Re: discussion of this topic in the engineering report). The probability of having less than two PMT site failures is 99.954%.
- c) The probability of having two adjacent PMT site failures (which would cause objectionable degradation) is 4.839×10^{-8} .

Since the probability of having two adjacent complete site failures (thus affecting a training mission) is so minute, the R/M values associated with the PMT bank were excluded from the classical analyses. Failed PMT hardware would be replaced on an "as needed" basis during the daily preventive maintenance period. All previous R/M analyses of the CMS system treated the light bank in the same manner.

The LSIG system also incorporates an Automatic Image Correlation System which has no counterpart in the CMS system. This system is described in detail in the engineering report, and is illustrated conceptually in Figure 16. Fiber optics with PIN diode sensors imbedded in the model board provide inputs to electronics which give active feedback for probe heading, pitch, and roll angles near airfields, target ranges and other designated areas. The system utilizes approximately 200 diode amplifier cards and associated electronics. The system has an MTBF of approximately 9000 hours, and when integrated into the 2B33 visual system with LSIG results in a system MTBF of 100.3 hours. The overall MTBF, including the image correlation hardware, is 2.7% better than the CMS system without image correlation. In this instance, reliability was traded-off for improved maintainability and system performance. The image correlation system, in addition to improving visual performance in such areas as weapons effects, significantly reduces probe alignments, a frequent and time consuming task on the existing CMS design.

It is important to note that classical reliability analyses address catastrophic part failures only, and that other events such as wear out, drift, secondary failures, and maintenance induced errors result in a frequency of maintenance actions much higher than suggested by MTBF figures. The CMS for example, because of drift, requires

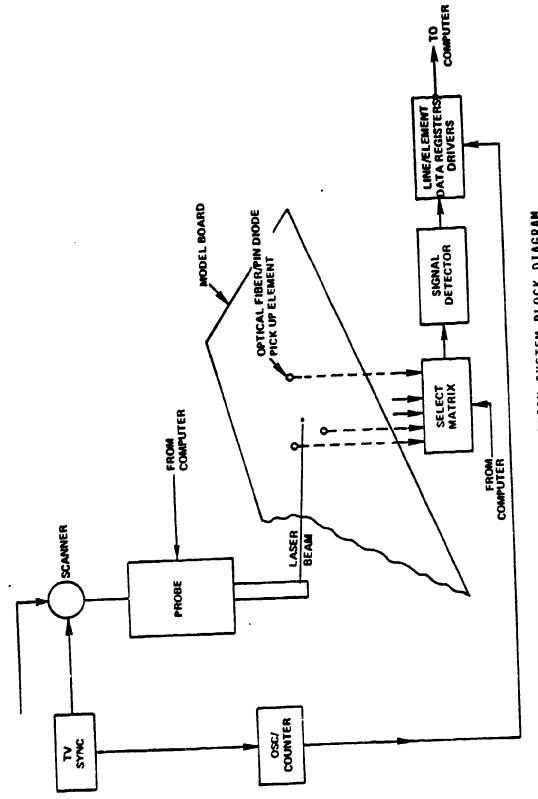


IMAGE CORRELATION SYSTEM BLOCK DIAGRAM Figure 16

frequent adjustment and is, per OT&E data, exhibiting a mean time between maintenance actions of 3-4 hours. In this regard, the LSIG offers significant potential for improvement. The breadboard, despite its maintenance liabilities, exhibited a MTBM greater than 4 hours, and the improvements of the production design suggest a MTBM of 10 hours is feasible. Factors contributing to the reduced requirement for maintenance include:

- a) Elimination of the hostile thermal environment including gradients over the model board, by eliminating the light bank.
- b) Elimination of the camera and camera electronics.

 This equipment exhibits an inherent sensitivity to thermal effects significantly higher than that of the scanner electronics.
- c) Provisions for automatic drift compensation via PMT amplifier AGC, beam position servo(s), and probe-image correlation. The latter feature eliminates one of the more frequent and time consuming probe alignment tasks of the CMS design.

The LSIG design is superior from a maintainability view-point to the CMS. Although statistical estimates of MTTR indicate no drastic difference between the two competing designs, the limitations of the analysis procedure (catastrophic failure only) understate the true maintainability advantages of the LSIG design. MTTR may in fact, not change significantly because of the much greater influence on that parameter of the non-image generator equipment, i.e., the image generator comprises approximately 20% of the total system hardware.

Maintenance manhours per operational hour and MTBM will be lower with the LSIG design than the CMS design.

Quantitative goals of 300 hours MTBF and 30 minutes MTTR were established for the LSIG. The proceeding discussion confirms that significant improvements in these parameters compared to the CMS have been attained, although the established goals were not. It should be noted, in assessing these parameters, that the image generation portion of the visual system represents approximately 20% of the total system, and that even if it were perfect, i.e., never failed, the total system MTBF and MTTR would not attain the design goals established.

The proposed LSIG design does offer the following:

- a) improved visual performance
- b) lower cost of ownership
- c) increased reliability
- d) lower frequency of maintenance
- e) reduced alignment time

The transition from breadboard to production LSIG is a significant one. The engineering report and this document have addressed the technical objectives which must be accomplished in the production design. From a reliability and maintainability point of view, the objectives appear attainable with the proposed design.

Appendix A

RELIABILITY AND MAINTAINABILITY

ASSESSMENT PROCEDURE

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PROCEDURE FOR

12 DAY RELIABILITY & MAINTAINABILITY (RAM) TEST

LASER SCANNER IMAGE GENERATOR
PRODUCT DEVELOPMENT PROGRAM

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REVISIONS

Revision A

Changed pages 5, 10, 14, 15, 16, 17, 18, 19, 20, 21, 22, 29, 30 31, 32, 33, and 34.

Added page 11.

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1. SCOPE AND PURPOSE

This document describes the test procedure to be followed in conducting the 12-Day Reliability and Maintainability (RAM) Test on the LSIG demonstration hardware as required under the LSIG Development contract. The purpose of the test is to collect the necessary RAM data on the laser breadboard hardware under controlled operational conditions such that a RAM assessment can be made on the proposed final LSIG system design. Data collected during the 12 day period will supplement the reliability statistics from vendors of critical components, as well as RAM data collected on the breadboard system throughout the LSIG Development Program. Reliability and Maintainability predictions on the full-scale LSIG visual system will be made in analyzing such data, in conjunction with engineering analysis on the RAM aspects of the final design. Existing RAM data on system components common to both the camera-model system (CMS) and the laser scanner image generator (LSIG) will be used as much as possible. Sections 4 through 6 in this document details the daily tests. In addition, a maintenance log will be kept to record all scheduled and unscheduled alignment and repair performed during the test period.

2. APPLICABLE DOCUMENTS

- a) Change Order No. P00023 to NAVTRAEQUIPCEN Contract N61339-74-C-0039.
- "Technical Proposal for Laser Scanner Image Generation System Development Program", No. 1168, by Link, 7 March 1980.
- c) "Specification for AH-IS (Cobra) Flight Simulator Device 2B33". 222-1183, by NTEC, 5 November 1979.
- d) "Laser Scanner Image Generation System Study Final Report", LR979 by Link, Revised 28 November 1979.
- e) "RAM Assessment Daily Test Procedures for Librascope LSIG Product Development Program", by Link, 22 August 1980.

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3. BREADBOARD SYSTEM CONFIGURATION

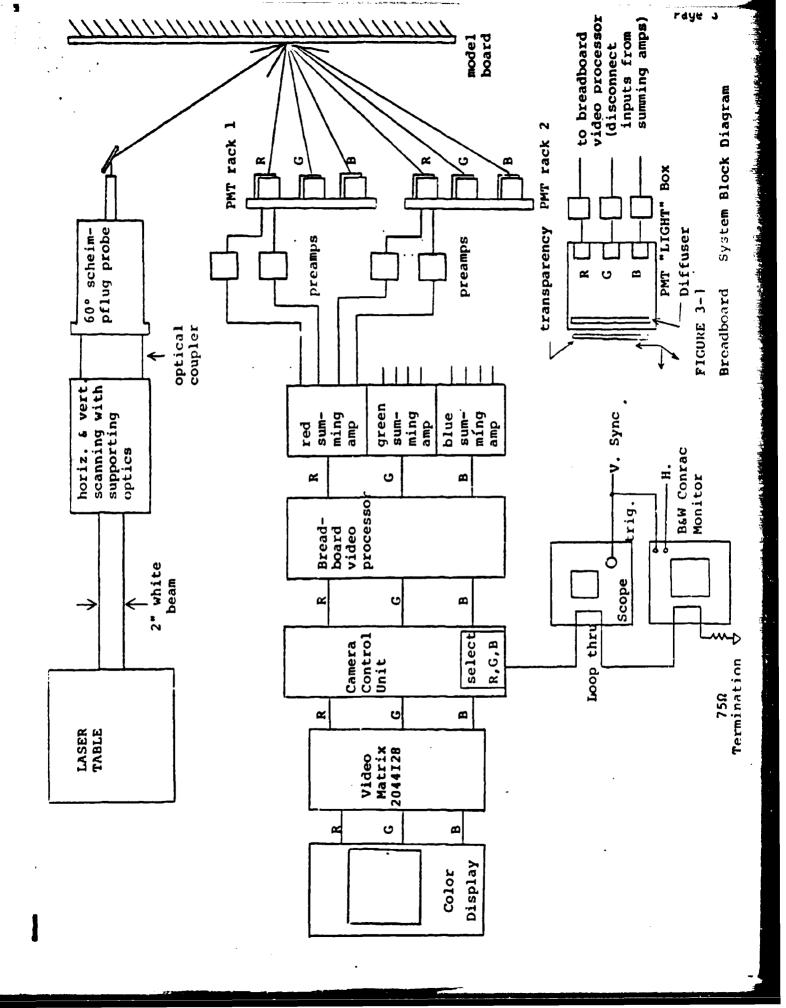
The breadboard system configuration is shown by the Block Diagram (Figure 3.-1) and by the Laser Table Schematic (Figure 3.-2).

4. DAILY PROCEDURES

The daily procedures to be followed are described in the sequence below. There will be 5 days (16 hr/day) of testing followed by one or two days off and then another 5 days (16 hr/day) of testing. The first day of testing shall be numbered day number 1 and each of the remaining test days shall receive a number in sequence. On odd numbered days the procedure in section 4.3 shall be run after turn-on and the morning readiness procedure have been completed. On even numbered days the procedure in section 4.4 shall be run. These procedures may be modified, if necessary, on site (with both Government and Link concurence) if the data generated at the beginning of the 12-day period indicated that a change to the procedures would generate more useful data to correlate with the actual operation of the intended simulator (production 2B33).

4.1 Turn-on and Warm-up

Turn the system on first thing in the morning and let it warm-up for 30 minutes. This warm-up time shall not count as part of the 16 hour day.



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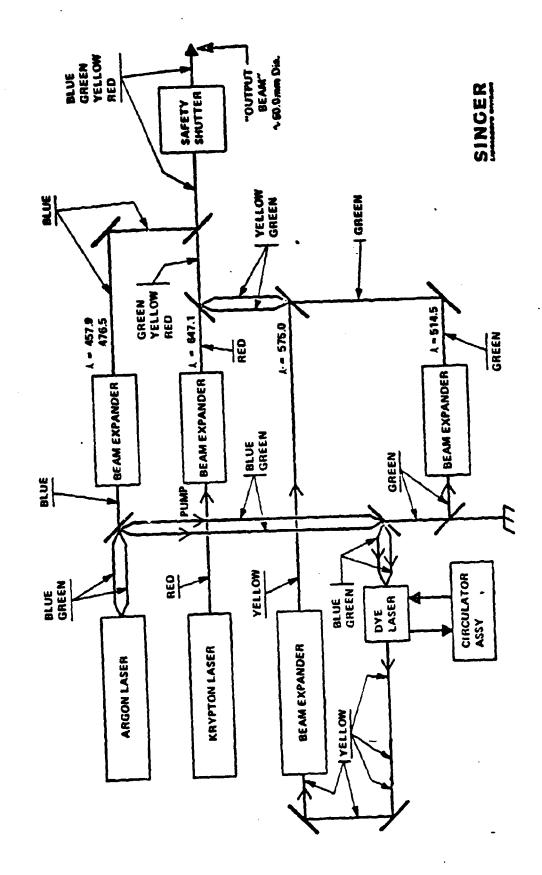


FIGURE 3.-2 BREADBOARD LASER TABLE

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4.2 Morning Readiness Procedures

The following morning readiness procedures shall be performed sequentially after the 30 minute warm-up period and before the start of each day's tests:

- a) Adjust, if necessary, the Argon and Krypton laser controller currents to yield the rated power output, as read on the controller's internal optical wattmeters in the case of the Argon laser and on an external optical wattmeter placed at the laser output in the case of the Krypton laser. Then adjust, if necessary, the dye laser for the rated power level measured at the output of the dye laser using an external optical wattmeter placed on the laser table. All three lasers should be kept in the TEM mode during these adjustments.
- b) Check the sizing, centering and convergence of the color monitor paying particular attention to the convergence in the center of the CRT. Adjust if necessary.
- c) Register the 4 laser beams together by adjusting the appropriate optical components on the laser table, if necessary.
- d) Focus the 4 laser beams together by adjusting the beam expanders on the laser table, if necessary. This may affect registration alternately adjust registration and focus until both are correct.
- e) Adjust, if necessary, the PMT high voltage to yield a white signal level of 0.7 V in the red channel at the output of the breadboard video processor. Then adjust the blue and green gain of the Light Box preamps to yield a white signal level of 0.7 V in the blue and green outputs.
- f) Check the vertical galvo deflection angle and centering. Adjust if necessary.

The time to perform these morning readiness procedures shall be counted as part of the 16 hour day.

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4.3 Odd Day Procedure

Figure 4.3-1 shows the procedure to be followed on odd days. The intent of this procedure is to demonstrate reliability and maintainability over a 16 hour period and to determine the performance level of the system over a 16 hour period without any adjustments.

Therefore, do not make any adjustments to simply improve performance. The only adjustments allowed (other than probe servos) are those necessary to keep the system operational and these shall be recorded in Table 6-1 along with any failures that might occur. Adjusting of the probe in heading, pitch, roll and focus is allowed each time a test is run because the intent of this procedure is to determine performance of the laser system and not the performance of an existing piece of equipment (optical probe). Reliability data on the optical probe gathered on existing operational simulators will be used in the RAM analysis. The results of the hourly tests shall be recorded in Table 6-1. The tests referred to in Table 4.3-1 are described in section 5.

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HOUR NO.

30 minute warm-up

- a. Perform morning readiness procedure
 - b. Perform tests 5.2 thru 5.6
- 2- Test 5.6
- 3- Tests 5.6, 5.2, 5.3
- 4- | Test 5.6
- 5- Tests 5.6, 5.2, 5.3, 5.4, 5.5
- 6- | Test 5.6
- 7- Tests 5.6, 5.2, 5.3
- 8- | Test 5.6
- 9- Tests 5:6, 5.2, 5.3, 5.4, 5.5
- 10- | Test 5.6
- 11- | Tests 5.6, 5.2, 5.3
- 12- | Test 5.6
- 13- Tests 5.6, 5.2, 5.3, 5.4, 5.5
- 14- | Test 5.6
- 15- | Tests 5.6, 5.2, 5.3
- 16- a. Perform Tests 5.6, 5.2, 5.3, 5.4, 5.5
 - Record any adjustments necessary to return system to max. performance using morning readiness procedure.
 - c. Repeat tests 5.6, 5.2, 5.3, 5.4, 5.5
 - d. Shut-down at end of Hour No. 16

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KEY:

- 5.2 Power Output
- 5.3 Video and Pedestal
- 5.4 Centering and Size
- 5.5 Color Registration
- 5.6 System Resolution

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4.4 Even Day Procedure

Figure 4.4-1 shows the procedure to be followed on even days. The intent of this procedure is to demonstrate reliability and maintainability over a 16 hour period and to determine the performance level of the system over a 16 hour period with one adjustment period allowed after 8 hours - i.e., the end of the first 8 hour shift during a simulator's 16 hour training period.

Therefore, the adjustments allowed to simply improve performance are to be made only at the designated adjustment period. The only other adjustments allowed (besides probe servos) are those necessary to keep the system operational and these shall be recorded in Table 6-2 along with any failures that might occur. Adjusting of the probe in heading, pitch, roll and focus is allowed each time a test is run because the intent of this procedure is to determine performance of the laser system and not the performance of an existing piece of equipment (optical probe). Reliability data on the optical probe gathered on existing operational simulators will be used in the RAM analysis.

The results of the hourly tests shall be recorded in Table 6-2. The tests referred to in Table 4.4-1 are described in Section 5.

4.5 Shut-Down

Shut the system off during hours outside of the warm-up and operational test periods indicated above.

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KEY:

5.2 Power Output

5.3 Video and Pedestal 5.4 Centering and Size

5.5 Color Registration 5.6 System Resolution

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HOUR NO.

30 minute warm-up

- Perform morning readiness
 - Perform te 3 5.2 thru 5.6
- Test 5.6 2-
- 3-Tests 5.6, 5.2, 5.3
- Test 5.6 4-
- Tests 5.6, 5.2, 5.3, 5.4, 5.5 5-
- 6-Test 5.6
- 7-Tests 5.6, 5.2, 5.3
- 8-Test 5.6
- Perform tests 5.6, 5.2, 5.3, 5.4, 5.5 9-
 - Then record any adjustments necessary b. to return system to maximum performance using morning readiness procedure.
 - Repeat tests 5.6, 5.2, 5.3, 5.4, 5.5
- 10-Test 5.6
- 11-Tests 5.6, 5.2, 5.3
- 12-Test 5.6
- Tests 5.6, 5.2, 5.3, 5.4, 5.5 13-
- 14-Test 5.6
- 15-Tests 5.6, 5.2, 5.3
- 16-Perform tests 5.6, 5.2, 5.3, 5.4, 5.5
 - Then record any adjustments necessary to ь. return system to max. performance using morning readiness procedure.
 - Repeat tests 5.6, 5.2, 5.3, 5.4, 5.5
 - Shut down at end of Hour No. 16

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5. TESTS

The following tests shall be run during the periods designated in Paragraphs 4.3, and 4.4. The specification referred to in the "Applicable Spec. Paragraphs" section of each test is item (c) of Paragraph 2. of this document

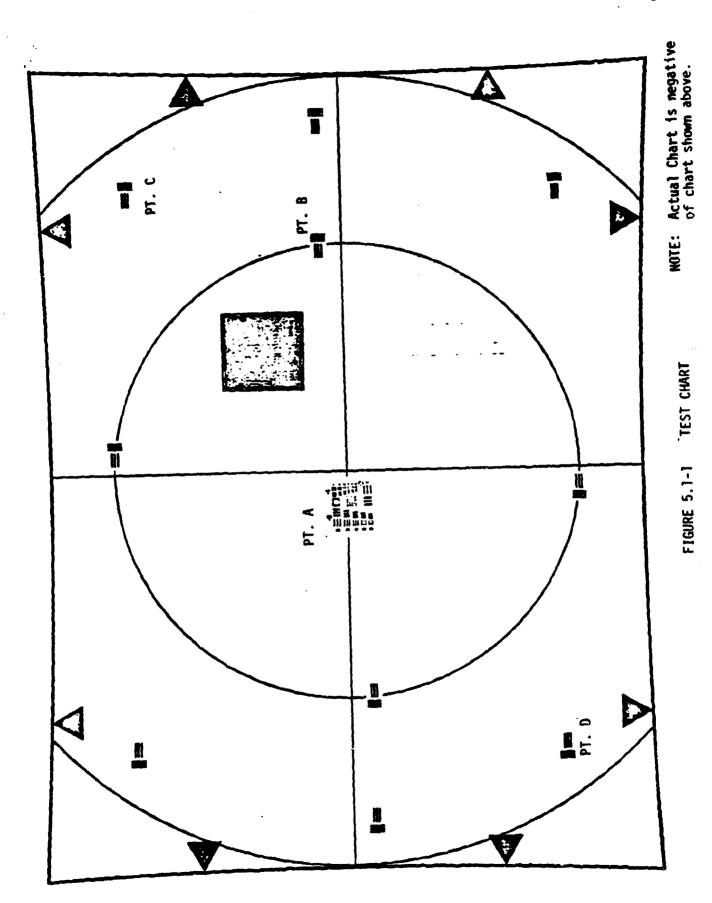
5.1 "Light" Box Set-Up

All of the following tests make use of the test chart shown in Figure 5.1-1 and the Photomultiplier Tube (PMT) "Light" Box shown schematically in the lower right hand corner of Figure 3-1. The PMT Light Box contains three PMT's with red, green and blue filters, three preamplifiers, diffuser screen(s) and a test chart transparency holder capable of being moved in X, Y, and Z.

The tests are such that once the Light Box and Test Chart are set-up, all of the tests can be run without any further set-up. The single test chart contains all the information necessary to perform the five tests.

Therefore, one general set-up procedure is given in the following table which is common to all five tests.

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EDURE EXPECTED RESULTS	of Figure 5.1-1 into the Light Box t so the probe views the Test Chart of sight with pitch set at approxi- ading set to produce a line of sight caused by the end of the pitch of the pitch reduce to shadowing caused by the end of the snout. The film chart is designed for a live probe entrance where, the 1/16 inch cover glass must take into account thickness of the cover glass. 1/32 inch from the probe entrance went made to the front of the cover glass must take into account thickness of the cover glass. 1/32 inch from the probe entrance allows a limit with the cover glass. 1/32 inch from the probe entrance allows a limit with the cover glass. 1/32 inch from the probe entrance allows a limit with the cover glass. 1/32 inch from the probe entrance allows a limit with the cover glass. 1/32 inch from the probe entrance allows a limit with the cover glass. 1/32 inch from the probe entrance allows a limit with the cover glass. 1/32 inch from the probe entrance allows a limit with the cover glass. 1/32 inch from the probe entrance allows a limit with the cover glass must take into account thickness of the cover glass. 1/32 inch from the probe entrance allows a limit with the problem of the cover glass. 1/32 inch from the problem of the cover glass must take into account thickness of the cover glass. 1/32 inch from the problem of the cover glass must take into account thickness of the cover glass. 1/32 inch from the problem of the cover glass must take into account thickness of the cover glass. 1/32 inch from the problem of the cover glass must take into account thickness of the cover glass.
CONTROL ACTION OR PROCEDURE	lighT BOX SET-UP a) Insert the Test Chart of Figure 5.1-1 into the Light Box orthogonal to the line of sight with pitch set at approximately 100 down and heading set to produce a line of sight parallel to the floor. C) Position the Light Box so that the front of the glass transparency is 9.96+ 1/32 inch from the probe entrance pupil (center of pitch mirror).
TEST ITEM NO. 5.1	~

TEST ITEN NO. 5.1 Cont'd		CONTROL ACTION OR PROCEDURE	EXPECTED RESULTS
		Adjust left/right tilt of the Light Box and probe heading to remove any keystoning.	
		Alternate procedures c) and d) until both conditions are met.	
	Œ	Turn on motor drive for roll axis at the probe servo director. Adjust transparency translation slides until the center crosshair in the transparency is stationary with roll, indicating the center of the test chart is on the probe's optical axis.	
<u> </u>	g)	Recheck the distance to the probe entrance pupil	9.96± 1/32 Inch
		Adjust roll until the test chart vertical and horizontal in the color monitor as referenced to the color monitor's internal crosshatch pattern.	
	Ç	Carefully adjust probe focus for the best compromise between horizontal and vertical resolution in the center of the picture with tilt set at zero (2000 on dial).	

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5.2 Power Output Level

- 5.2.1 Test Objective

 To measure the laser power output from the three
 lasers i.e., argon (blue and green), dye (yellow)
 and krypton (red).
- 5.2.2 Test Equipment Required
 - a) 5 channel probe servo director
 - b) Coherent Radiation model 210 optical wattmeter
- 5.2.3 Test Method

 Read the output of the argon laser using the optical wattmeter built into its controller. Read the output of the dye and krypton lasers using an external optical wattmeter on the laser table at the output of each laser.
- 5.2.4 Initial ConditionsSystem warmed-up for 30 minutes.
- 5.2.5 Applicable Spec. Paragraphs
 None
- 5.2.6 Detailed Procedure
 The detailed procedure is given in the following table.

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TEST ITEM NO. 5.2	CONTROL ACTION OR PROCEDURE	EXFECTED RESULTS
_	PERIODIC TEST-POWER OUTPUT LEVEL	
TO TO) Set-up the Light Box and Test Chart as described in paragraph 5.1.	
(q) Record the current setting of the argon laser controller.	
(C)	Record the output power from the argon laser using its controller's internal optical wattmeter	
(P	Record the output power from the yellow dye laser using the Model 210 optical wattmeter placed on the laser table at the output of the dye laser.	
(a	Record the current setting of the krypton laser controller	
(Record the output power from the krypton laser using the Model 210 optical wattmeter placed on the laser table at the output of the krypton laser.	

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5.3 Video Levels

- 5.3.1 Test Objective

 To measure and record the video levels in the red, green and blue channels.
- 5.3.2 Test Equipment Required
 - a) 5 channel probe servo director
 - b) PMT Light Box
 - c) Test Chart (Figure 5.1-1)
 - d) 50 MHz oscilloscope
- 5.3.3 Test Method
 Using the oscilloscope and Camera Control Unit (CCU) measure
 the peak red, green and blue video levels.
- 5.3.4 Initial Condition

 System warmed-up for 30 minutes.
- 5.3.5 Applicable Spec. Paragraphs
 None
- 5.3.6 Detailed Procedure

 The detailed procedure is given in the following table.

36.0

EXPECTED RESULTS	Ved = 0.7 volt Vgreen = 0.7 volt Vblue = 0.7 volt
CONTROL ACTION OR PROCEDURE	VIDEO AND PEDESTAL LEVEL Set-up the Light Box and Test Chart as described in paragraph 5.1. Record the PMT high voltage setting Using the oscilloscope and CCU, measure the peak-white video level from the reference square (clear) portion of the test chart in the red, green and blue channels.
TEST ITEM NO. 5.3	ି ବି ପି

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5.4 <u>Centering and Size</u>

5.4.1 Test Objective

To verify that the centering and size of the image generation raster does not drift outside of the allowed field-of-view tolerance during a sustained operating period.

- 5.4.2 Test Equipment Required
 - a) 5 channel probe servo director
 - b) PMT Light Box
 - c) Test Chart (Figure 5.1-1)
- 5.4.3 Test Method

The PMT Light Box is set up orthogonal to the probe's line-of-sight. The Test Chart is moved around on the light box face (using the three axis slides) until it is centered on the roll axis of the probe and a set distance away from the probe entrance pupil. A check is then made as to whether the centering and sizing of the raster remains constant during a sustained operating period.

- 5.4.4 Initial Conditions

 System warmed up for 30 minutes.
- 5.4.5 Applicable Spec. Paragraphs 3.4.5.1 (b), (d), and (e)
- 5.4.6 Detailed Procedure

 The detailed procedure is given in the following table:

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EXPECTED RESULTS Observe the center of cross-hair of the test chart on the color tips and perimeter border of the test chart define a 36 vertical x 48 horizontal field-of-view. monitor and record any mis-match to its position marked at the beginning of each day in terms of arc-minutes. The cross-hair line width can be used as a reference (it is 5 arc-minutes in size of the registration bars (each black bar is 5 arc-minutes and each white bar is 5 arc-minutes) or by measuring the miscorded in terms of arc-minutes either by referencing to the flexible rule and then scaled to the $48^{
m O}$ width of the color match on the face of the CRT with a flexible rule and then of the Test Chart on the color monitor and record any miswidth at the center) or the mis-match can be scaled with a Set-up the Light Box and Test Chart as described in para-Observe the arrows or registration groups at the perimeter match from the start of the day (the reference position of each arrow or registration group should be marked anew at the beginning of each day). Any mis-match should be rethe probe's look anyle. Only do this if the roll center has definitely drifted and not just for minor correction loop of the probe roll pattern when runout of the crossprobe heading and pitch to compensate for any drifts in since the inability to minimize the roll center exactly center cross-hair of the test chart still is stationary minor drift. Make sure to return to the smaller inner when the roll servo is activated. If not, adjust the For test run after the initial set-up, check that the the same each time will introduce more error than a CONTROL ACTION OR PROCEDURE CENTERING AND SIZE hair is checked. monitor face. graph 5.1. Ŧ T (P TEST ITEM NO. 5.4

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5.5 Color Registration

5.5.1 Test Objective

> To measure the registration of the Laser Scanner Image Generator (LSIG).

- 5.5.2 Test Equipment Required
 - a) 5 channel probe servo director
 - b) PMT Light Box
 - c). Test Chart (Figure 5.1-1)
- 5.5.3 Test Method

The Test Chart contains groups of horizontal and vertical bars spread throughout the field-of-view of the LSIG. The spacing on these groups is 10 arc-minutes/line pair. Using the Camera Control Unit (CEU) any one color channel can be displayed on the B&W monitor. The three color channels are rapidly switched one at a time onto the B&W monitor and the jump of the three bar groups is estimated using the 10 arc-minutes spacing of the bars on a reference.

- 5.5.4 Initial Conditions System warmed up for 30 minutes.
- 5.5.5 Applicable Spec. Paragraphs
 - 4.1.1.2
 - 3.4.5.6.1 (i) as ammended by proposed spec. deviation
 - 3.4.5.1 (m) - proposed spec. addition
- 5.5.6 Detailed Procedure

The detailed procedure is given in the following table:

EXPECTED RESULTS							<pre>< ± 8.4 arc-min at start * < ± 21.2 arc-min after 16 hr. *</pre>
CONTROL ACTION OR PROCEDURE	REGISTRATION	Set-up the Light Box and Test Chart as described in paragraph 5.1	For tests run after the initial set-up, adjust the probe for best focus to compensate for any minor drifts in the probe focus and tilt servos that might have occurred.	Refer to Figure 5.1-1 and locate Point A on the B&W monitor. lay a strip of masking tape along the outside edge of the most outside vertical bar of the resolution group (-2,4) at Point A. The red channel alone is to be selected by the CCU. Group (-2,4) corresponds to 10 arc-minute/lp in the center.	On the B&W monitor, lay a strip of masking tape along the bottom edge of the bottom most horizontal bar of the resolution group (-2,4) at Point A. The red channel alone is to be selected by the CCU.	Adjust your head position so both strips of tape lay exactly along their respective target edges.	Without moving your head, quickly de-select the red channel and select the green channel with the buttons of the CCU. Record the estimated jump in arc-minutes in both horizontal position (horizontal registration using vertical bars) and vertical position (vertical registration using horizontal bars) of the bar group. Each white space is ~5 arc-minutes and each black space is ~5 arc-minutes.
TEST ITEM NO. 5.5	-	(e	Q	(3)	P	ê	

EXPECTED RESULTS .		<pre>< + 8.4 arc-win at start * < + 21.2 arc-win after 16 hr *</pre>	For points A & B (0.8 picture ht) + 8.4 arc-win at start * + 21.2 arc-win after 16 hr *	<pre>< + 21.2 arc-min at start *</pre>	<pre>< + 42.3 arc-min after 16 hr *</pre>	* Based on a Root Sum Square (RSS) calculation of the image generator component of the system registration given the system and display specification - i.e.,	Error _{1G} = Error _{System} - Error _{Display}
CONTROL ACTION OR PROCEDURE	Reselect the red channel and re-establish your head position.	Without moving your head, quickly de-select the red channel and select the blue channel with the buttons of the CCU. Record the estimated jump in arc-minutes in both horizontal and vertical position of the bar group.	Repeat the above procedures(c) thru (h) for points B. C. and D of Figure 5.1-1. The spacing of each group has been adjusted to yield 10 arc-minutes/line pair when viewed by the probe centered over the center cross-hair and 9.96 ± 1/32 inch from the front of the glass transparency.				
JEST 17EM NO. 5.5	(6	Ę	-				

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	EXPECTED RESULTS	Group (-1,1) should be resolved both ver- tically and horizomtally. This corresponds to 7 arc-minutes/line pair at a probe pupil to tar- get distance of 10 inches (9.96+ 1/32 inch to front of glass) Note that the Air Force target on the Test Chart has been reduced to 1/3.867 of normal scale.
	CONTROL ACTION OR PROCEDURE	Set-up the Light Box and Test Chart as described in paragraph 5.1. For tests run after the initial set-up, check that tilt is zero (200° on dial) and then carefully adjust probe focus for the best compromise between horizontal and vertical resolution in the center of the picture. Record the horizontal (vertical bars) and vertical (horizontal bars) resolution on the color monitor in the center of the picture.
	TEST 11EM NO. 5.6	- Q

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5.6 System Resolution

- 5.6.1 Test Objective
 To verify that system resolution is in accordance with the specification
- 5.6.2 Test Equipment Required
 - a) 5 channel probe servo director
 - b) PMT Light Box
 - c) Test Chart (Figure 5.1-1)
- 5.6.3 Test Method

The probe is focused for best resolution and the resolved group is read from the Air Force resolution target at the center of the Test Chart. No Scheimpflug tilt is used in the probe and the chart is located at a distance far enough away to be considered infinity.

- 5.6.4 Initial Conditions
 System warmed-up for 30 minutes
- 5.6.5 Applicable Spec. Paragraphs
 4.1.1.2
 3.4.5.1
- 5.6.6 Detailed Procedure

 The detailed procedure is given in the following table:

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6.0 DAILY TEST RESULTS TABLES

Tables 6.-1 and 6.-2 are to be used to record the daily test results on odd and even days respectively.

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rage 32 VOL TAGE (VOLTS) (VOL.TS) TEST 5.3 VIDEO LEVEL V STGERAL | V STGWAL | V STGERAL (VOLTS) GREEN (VOLTS) WATTS DYE TABLE 6.-2 EVEN DAY TABLE TEST 5.2 PUR OUTPUT SEES KŘÝPYDM MATTS ARCON **WITTS** (S REL "TIVE) 15 (F.) 11PE (START & F.10 (ACI) (INDURLY (CST) Miles Miles Before 3 MOUR 110. 21 =| 2 = ¥ Ç

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regular REV. A SHEET 3 of 3 CONFERITS LIBRASCOPE ADJUSTNENTS MADE AT HOUR 16 (0. LNO) ADJUSTNEMTS MADE AT HOUR 9 TABLE 6.-2 EVEN DAY TABLE 1 VERT RES. (GROUP) 1EST 5. 6 RESOLUTION* HOR 1 Z RES. (GROUP) *1,01E - Moriz Res & Vert Bars Vert Res & Horiz Bards FOCUS DIAL (DEG.) 16 Petore Adia ifter Adj. CON'T) 2 De fore Adj 13 Ξ S 9 8 2 = 2 •

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Appendix B

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* NOTE: HORIZ REG -> VERT BARS

TABLE 6.-1 ODD DAY TABLE

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TABLE 6.-1 ODD DAY TABLE

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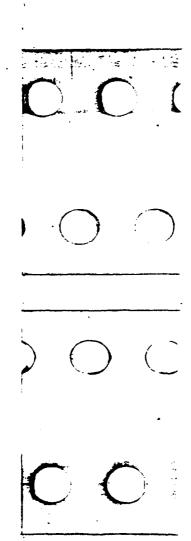
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*NOTE - Horiz Res & Vert Bars

TABLE 6.-1 ODD DAY TABLE

Page 31

SHEET 3 of 3



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Horiz Res → Vert Bars Vert Res → Horiz Bards

TABLE 6.-2 EVEN DAY TABLE (CONT'D)

Page 34

, SHEET 3 of 3

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11-26-80 REV. A BRICE Page 29 30 VOLTAGE (VOLTS) 1200 1200 3 2 LIBRASCOPE M. Krowne BLUE (YOLTS) 2 V STEWL | V STEWL | V STEWL TEST 5.3 VIDEO LEVEL 3 GREEN (VOLTS) WITNESSED BY: GOY'T (YOLTS) 3 SED. 1 To Comments WATTS 36 DATE 12-5-90 TEST 5.2 PAR OUTPUT 29.5 WATTS | AMPS 29.5 29.3 KRYPTON 250 250 570 P.mar CE STAN ZHE ARCON WITTS उ K HUMIDITY (% RELATIVE) 68 % 69 % 67 69 % 67 69 % 21% 620 614 C 8 1 63% 70/64 78/44° 169/64 29/089 10 (0F) LINE VOLTAGE V 120 12B 120 40 120 021 120 p 30 Z S t) C) 36 8.30 ğ

TABLE 6.-1 MM NAV TANIF

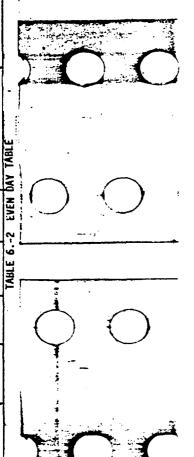
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			T 5.6 RESOLUTION* HORIZ RES. (GROUP)	-1.4	14	+ '	4.		757										
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Horiz Res ◆Vert Bars / Vert Res ⇒Horiz Bars

DATE 12/1/80 WITHESSED BY: COV'T POLY LEGICAL CAS)

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	5.3 VIDED LEVEL	V STEHAL	BLUE (VOLTS)·	٦.		۲.		.55		.5.		٩	٦.		ر ،		۲٠		۲,	.7.		5
	TEST 5.3 VID	A STEHAL	GREEN (VOLTS)	L.		۲.		ر. درا		. 5		5.	.7		',		.7		۲.	7		
	=	V STEHAL	RED (VOLTS)	۲.		٦.		.55		.S		• 5	٠.		7		89'		57'	59'		
		DVE	LATTS	.220		. 200		.130		.225		. 235	. 240		.230		BETTO		,740	940.	-	EVEN DAY TABLE
	5.2 PUR OUTPUT	*	S#W	ક્ર		21.5		567		29.5		5'68	29.5		29.5.		860		29.5	29.5		
	TEST 5.2	KAYPYON	WITS	052		.220	PA	.280		.220		.230	.240		282,	•/	210	\int_{\cdot}	052	318		TABLE 62
	_	NO.	SdM	27.5		en.5		27.2		29		78.5	0.62		292		26.3	/	28.5	29.5	,	-
		ARGON	LATTS	4		4		0.6	//	4		3.9	4.0		0.4		0.H		OH	4.0		
			HUMIDITY (* RELATIVE)	5 8 %	50%	58%	25%	787	508	50%	20%	130/p	55%	55%	H8-%	118 7.	244	48 %	1/2 2/2	482		
			(6F)	67,63	67,630	047/87	2%,et	24626	70/65	CX Kr	63/63	10/62	20/00	700/19	129/00	c119/c4	70/64	ch9/oc	09/06	£9/01		
			L INE VOLTAGE (V)	120	120	120	120	120	120	120	i	1 -	121	021	121	821	(20	121	00/	120		
	#11	(START	EACH HOURLY TEST)	7:08	000	6	21.0/00	97/20:11	20 J/20	129 126	نۇق	3:12/20	3:49	4:00	2:00	00:9	7:00	8:00	9:00	2		
			HOUR NO.	-	2	3	4	5	9	7	89	Before		10	=	12	13	14	15		10 After Adjust	
						<u>`</u>								-			<u>.</u>					-

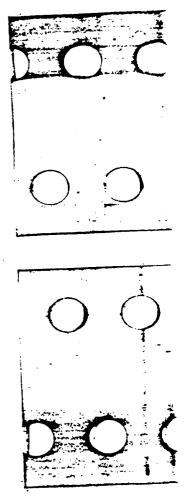


State of the state

11-26-80 REY. A Page 33 1-5-1-+5 VERT REG NAC-HIL 45 14 0 0 S SHEET 2 of 0 0 0 0 HOR12 RES (ABC-HIJ) +243 ネ ij 0 4 ī 0 7 0 0 0 Milhamel VERT REG (ARC-MIN) 4 な 0 b 0 P +5 0 0 0 0 WITNESSEÜ BY: GOV'T KALL LIBRASCOPE HORIZ REG (ARC-HIN) 7+ 7 3 0 \mathcal{G} 0 LINK TEST 5.5 REGISTRATION 0 0 Ö ø 0 0 VERT REG (ARC-MIN) 15/16 +8 0 0 0 10+ 0 0 0 HOR12 REG (ARC-NIN) TABLE 6.-2 EVEN DAY TABLE 4 ٥ 0 O 0 4 0 0 O 0 0 VERT* REG (ARC-NIN) 0 0 12/3/00 ما Ŧ 0 +5/ ٥ 0 Ġ 0 HORIZ* REG RC-HE 4 +5 Ð +5 7 DATE * 0 0 Ċ 0 0 0 ↓↓ (ARC-HIN) BOTTOM 0 15 0 VERT REG + HORIZ RARS (ARC-HIN) 5 24 0 0 0 TEST 5.4 CENTER & SIZE (ARC-MIN) RIGHT 25 +40 2+ 415 73 Œ (ARC-HIN) -40 ART -30 LEFT * NOTE: HORIZ RFG -> VERT BARS 51-TS # 1501 +20 135/+/5 +15 (ARC-HIN) F25 415 CENTER AT 0 16 Before Ad After Adj Before Add After Add HOUR NO. Cont'd]] 7 œ 2 12 = ~ S 9

WITNESSED BY: GOVT 2 DATE: 16/8/00

26-80				7	WIGER .		a Clark	rate (market									2		SHEET 3 of 3 😓	g •
COMPENTS	Stiller transme on 6:00 mm	TEST STANT 7:00040.		10.08 planazone munes bere	VIDEO SIC. FLUTTER DUE	10 - 10 - 10 - 11	DELAY TOR 20 MIN DOR	11.12 # 11.14.0	J. 1. 1.	Date No.							New SHUT DOWN		SHEE	
ADJUSTNENTS HADE . AT HOUR 16			·														AN NE MADE	BECHUSE UNNECESSARY		1013
ADJUSTMENTS MADE AT HOUR 9										ASS. N. P. B. B. Wolf. Judden.		CALAUTE								1012000
VERT RES.	(GROUP)	-1,2	-1,2	-1-	-	-26	-2 95			-2,6	1,1-	-11.	-47-	-1/2	-112	. 12/-	-1,2	-1/2		
TEST 5.6 RESOLUTION*	(GROUP)	- 13	- 1,2	ત્ર	را - ال	-1.3	4.1			-1.3	4'1-	-1,4	213	27-	-/-	-1,3-	-1,3	7/-		
- 11	FOCUS DIAL	200 15		200 27	200 21		1990 29'			30,	1	1.	1	1	161 0000	200 17	700,00	200 15'		
State	(CON. 1)	,	- 6	,	7		2			Before	9 After	[Ad]		13	13	*	15	Gafore Ad1.	After Adj.	



Page 29 11-26-80 REV. A PREET 1 of (VOLTS) VOLTAGE 1200 1200 lean 1200 1200 1200 1200 1200 2007 200 .85 (VOL.TS) V STGWL I V STGW i . و TEST 5.3 VIDEO LEVEL ٥٢, 3 -LIBRASCOPE Hanne (VOLTS) GREEN ٠٢. .68 .35 ۲, ئ . WITNESSED BY: GOV'T CL STEW (VOLTS) 5 65 SY RED -.e. 52 .60 230 230 WATTS 0 .720 36 062. 062 225 225 220 لننا ناهم لمانا ت 220 222 12/9/80 TEST 5.2 PMR OUTPUT 29.5 29.5 29.5 28 MAPS 28 200 29 52 ~ TAPLE 6.-1 KRYPTON WITTS .240 230 225 225. 230 とれ .215 225 38.5 29.5 20.0 **S** 30.0 30 30.0 295 8 ARGON WATTS 3.95 395 <u>د</u> 4.0 ó 4 HUMIDITY (X RELATIVE) 50% 50% 59% 4% 1,8 28% 42% ्यं क्री 1/2/ 100 140/630 19%130 630 691/630 ردره 04.7.60 70/63 16/63 #(L) 12 0, 2 LINE , VOLTAGE , (V) 200 70 20 120 00 120 150 20 2 120 120 12 4 r 00% os 2.4 है। ' 96 3.15/1 るころ 00:0 4:00 EACH FOURLY TEST) 9 8/8 Before Adjust After Adjust)² Šeus. 15 ≘] <u>*</u> 2 9

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)	26-80	Page 30
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	BOTTON (ARC-ALIN)	1 1 2 1 1 2 1 2 2 2 2 2 2 2 2 2 2 2 2 2
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	CENTER (ARC-HIN) (10 10 11 11 12 13 143/ +10 -3 13 143/ +10 -3 143/ +10 -3 15 16 17 18 19 19 10 10 11 11 12 13 143/ +10 -3 140/ -3 15 16 17 18 19 19 19 19 19 19 19 19 19 19
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11-26-80 REV. A Page 31 RECUSTANTON BAO IN VERTICAL GREEN Y. SIGNAL LOW 3 legardostion very look. We fast it not weeke · beeding source LIBRASCOPE /Lenic gutelled Beam angle Serve COMMENTS MI (NESSLU DI': GUTI 2. Eym Other / flee 10:00 ADJUST. PERISCOPIES MI RROA MISST PREAMP GAIN GREENY BU NECESS ARY DATE: 1 + 1 3/2 " ADJUSTHENTS MADE AT HOUR 16 NONE VERT RES. (GROUP) 7:1 7 3 4) TEST 5.6 RESOLUTION (GROUP) M 7.7 1 į 16901 3 2 77 4 2000 12 2000 14 FOCUS DIAL (DEG.) 'n 200 9 2000 2000 8 2000 (3) 2000 200° 10001 2005 28. 200 **.**85 200 7 163efore Adj. HOUR NO. After Adj. 6 2 3 œ 12 2 S 9

(CON'T) TABLE 6.-1 ODD DAY TABLE

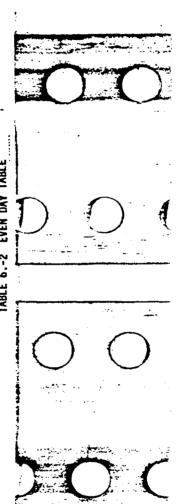
*NOTE - Horiz Res & Vert Bars Vert Res & Horiz Bars

SHEET 3 of 3

12-10- to WITNESSED BY: GOV'T L

DATE

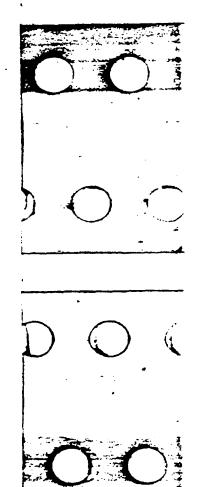
11-26-80 REV. A 8% Page 32 Sheat 1 of 3 (200 0001 900 VOL.TAGE 2001 (VOLTS) 500 2001 ar/ LIBOASCOPE Sychm Barden (VOLTS) V STGWL | V STGWL TEST 5.3 VIDEO LEVEL BLIE ٥ ·· (VOLTS) 59 GREEN Ś ,4 Ģ V STEWL (VOL.TS) 9 W 6 0 220 0 023 LATTS 220 340 .220 238 1 オヤ 22 EVEN DAY TABLE 7.5 TEST 5.2 PAR OUTPUT 29.5 10/5 28.5 Sape દુ 29 63 X 29 29. TABLE 6.-2 WATTS 023. 220 220 ક્ર 7/2 مرد 012. 738 302 30 a 1 Sept 31.5 2 3/ M 3 ARGON WATTS 1.9848 39.5 3.85 4 4 4 4.0 H.0 4 (X RELATIVE) CF 9/2 × %03 54% 7,05 Perior 45% 43% 42 S 3 17.75 48/ LASER 45% KE 68% 5/89 72/64 1006 04/50 \$ 12/60 12/63 .3 200 27/11 16 16 16 17 18 18 5 004 124 LINE VOLTAGE (V) 120 120 120 180 120 180 127 2001 7 14 7 10 1 neoch 8 N 10:05 W.J co. t 4:00: TIME (START & END EACH HOURLY TEST) 06:01 P. P. 2:1 7007 Before 141 After Adi Before Adjust After Adjust Four No. S 9 æ 2 Ξ 7 3 ~ ~ 2 Ξ 6 9



DATE: 12-10-80 HITHESSED BY: GOVT

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1200 ...دل 1 Of (VOLTS) 799 1200 **VOLTAGE** 1200 1200 1200 1200 1200 5 LIBRASCOPE Schules - 421 (VOLTS) .75 TEST 5.3 VIDEO LEVEL BLUE ٢ ٥ STENUL | V STENUL | (VOLTS) GREEN 3 Ø LINK Ale WITNESSED BY: GOV'T (VOLTS) E ھ . 62 ۲۶. 7 4 Ş 9 ,220 0. 02 222 WATTS oct. å 23 4 ME 4 NAV TABLE N 12-11-80 TEST 5.2 PAR OUTPUT ç 29. S 7.7 67 29 79 7 Q 58 'n 2 KRYPTON WITTS .225 22. 322. 215 235 SUC. 210 .205 TANIT 210 O 30 80 Sales 30 30 30 3 3 3 ARGON WITTS 4 4 4 HUMIDITY (I RELATIVE) 426 44% 55% 49% 45% 41.4 % b h 49% 42% 767 0/14/ 40.4 49% 13/2 63 12,45 33 12% 25//26 B 72/66 19/en 19/26 77/11 表(E) *‰* 2 7.5 120 20 120 20 120 9 120 20 120 (30 120 02 02 126 7 · 0, 3:10/15 10:040:01 ~ 1.09 2:10 TIME (START & END EACH (OURLY TEST) 4:10 61:6

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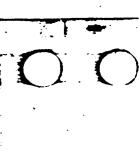
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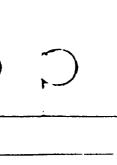
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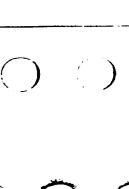
Before Adjust After Adjust

11-26-80 REV. A



Page 29







	11-26-80 REV. X	an e e e de de e de e	Page 30
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1	O V O V O V O V O V O V O V O V O V O V	-/// of/	N SEE
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GOV.1	HORIZ REG 890-1419 0 2-2 0 0	100	
WITNESSED BY:	TEST 5.5 REGISTRATION WERT WERT REG REG 1 0 1 - 2 0 1 - 2 0 0 2 0 0		(cowr'b)
	-2 (88 - 1		TABLE
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OMTE 12-11	HORIZ* HORIZ* O O O O O O O O O O O O O O O O O O O		TABLE 6
1	BOTTOM (ARC-HIN)	1/1/2/	
OO	CARC-MIN)	1	VERT REG → HORIZ BARS
	FT RIGHT CAR T CAR T -3 +4		VERT REG \$
	TEST 5. LEFT + (ARC-HIN) STAR - 5	1/2/	- 15 PBARS
	CENTER CENTER (ARC-MIN) (ARC-MIN) 48, 44	10 +5	### 15
	HOUR NO. Cont'd 1 1 3 3 3 4 6 6	11 12 13 14	16 Before Ad. After AdJ

11- • REV	26-80 '. A				ė		٠		٠	•			•		• . ,		ب ود الد	Pag	ge 31
Thurbord .	COMMENTS								-			•	Le al top wincope myen level				SHUT DOWN 11:01		SHEET 3 of 3
MME: 12 - (1-86	ADJUSTNENTS .HADE AT HOUR 16					·		-		井							Nowle		ABLE 61 000 DAY TABLE (CON'T)
	VERT RES.	-1.2	-/. 2	-1.1-	1.1	- 1.1	- -	-102		1'1-	-1, 1	-1.2	-1,1	-/-/	-1.2	ح / -	-1.2		TABLE 6
	TEST 5.6 RESOLUTION* HORIZ RES.	- 64	-1.4	67-	-1.3	- l. 3	411	- 43.	-113	7,3	-1,3	7.3	-1,3	h:/-	<i>h'/</i> -	٠ / ١	7-1.3		.)
	FOCUS DIAL	200° 48'	15 002	2000 181	200 45	2000	200° 9'	306 251	10, 10,	,2,002	200° 25'	,51.000	200,00	30000	2000 33'	/o/E ", 30/	200° 30'		JTE - Horiz Res ⇒ Vert Bars / Vert Res ⇒ Horiz Bars _
ŝ	CON'T)	-			4	5	9	,	8	6	10	11	12	13	. 41	15	fore Adj.	ter Adj.	JTE - Horiz Vert

11-26-80 REV. A Page 32 VOL TAGE 1200 (VOLTS) 9 1200 uci Sheet 1 of 1200 (VOL.TS) TEST 5.3 VIDEO LEVEL V STGWL IV STGWL 7 r 7 LIBBASCOPE Maure (VOLTS) GREEN 6 WITNESSED BY: GOV'T STEHM (VOLTS) BED : 165 7 281 OH WATTS 180 081 82 0 DVE ٢ EVEN DAY TABLE 08/21/21 TEST 5.2 PUR OUTPUT 24.5 SEES 4 47 24 25 4 KRYPTON TABLE 6.-2 WATTS .255 235 335 235 ,350 3[.5 SES. H 3 3 3 ARGON WATTS 4 (X RELATIVE) 42% 45% 46% 422 150 48% 48% %ah 27/2 11/hc TEX (PF) 200 8 LINE , VOLTAGE , 120 120 25 150 120 ل 2 120 5 13.2.1 OF SOL)° TIME (START & END EACH HOURLY TEST) 400 3 Before 1dj After Adj Before Adjust After Adjust EOUR N.O. <u>.</u>2 æ 15 S ø 10 73 ~ Ξ 7

		•				ŔĹ	Į,
HOUR NO.		TEST 5.6 RESOLUTION*		ADJUSTMENTS MADE	ADJUSTMENTS NADE	COMPENTS	₹26
(CON'T)	FOCUS DIAL	HORIZ RES. (GROUP)	VERT RES. (GROUP)	AT HOUR 9	AT HOUR 16	•	5-80 A
_	200, 33,	- 1.3	2 -				
- 5	206 24	2.1	a'/ -	1			
3	200 51	-13	211-				
*	200,24	-1,3	-1,1				
9	20° %	-1,3	-2')-		-		
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9 After						24 / 10 - 10 1 6 1 6 1 0 0 0 0 0 0 0 0 0 0 0 0 0	}
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14						Lound value , 12min to 1621	·
15						18 has die presume drupped to	
. Before Adf.				•		not being up - Shat down all	
After Adj.						af 9:13	
						SHEFT 3 OF 3	1

WITNESSED BY: GOVT

*NOTE - Horiz Res & Vert Bars Vert Res & Horiz Bards

TABLE 6.-2 EVEN DAY TABLE (CONT'D)

30 5	WAS TREE	(WOLTS)	7 005 /	1	10001	1		37.5		1	007/				0021	/	1200	150	ż	SHEET 1 of	
LINK THE THE CHEST OF THE TEST OF THE TEST 5.3 VIOCO LEVEL		(MOLTS)	.73		2.	1	3	1			95.	V		V	27.	V	09:	35	.50		
5.3 VIDE	1	CAEEN (VOLTS)	2	V	32.	1	3	1	٠ وع		مېر			V	02.	V	0,		50		
-	A SIGNAL	RED (VICE)	+		.70	/	۶۲.	/	٥٢.	/	09.			V	/ 2		/\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	?	*		
MITMESSED BY:	300	WATTS		24/	.200		.200		.200		0.2.		\bigwedge		$\left\langle \left\langle \cdot \right\rangle \right\rangle$	210 42	$\left\langle \cdot \right\rangle$	21000	2:0 m	J. P. M.	ODD DAY TABLE
12/1/60		5.32	+	27.5	155		25.5		1,5		1					29.0		280	28.5	* PK	61
DATE 12/1/80	1531 3.2 rms	MATTS		275 mm						1, X 2, 1		25.2	//		//	-w x2	/	28.42	25000	2550	1981
3 /		WEDN		3		1	1	1	1	÷/	$\frac{1}{4}$	<u>8</u>	V-,	-	V.	30.5		36.5	30.7	6.2	
		E LAND		9.0	\bigwedge	0.0		9		4.0	/	4.0	V	_	1	4,0	V	70%			
•		3	(X RELATIVE)	64	6.4	61	57	6/	6.5	3	58	53				30	20 3	3	35	3	**
	-			٩	70	2	72	//	22	2,3	24	73		2 2 36		77	73	76	79	*	*
			VOLTAGE	- 6	02/	120	120	120	967	97	07/	120	1	56E	202	/10	120	120	120	110	07/
		START		<u> </u>	 	-		9	 	 	2 9	3:00		8	5:00	6:00	7:00	8:00	4:00	90:00	10.30
	-	- 5	E E	į	-: 0					:	. #	:		3.	= ,	12	=	≖.	- {		6 After

30	0	VERT REG (ABC-RIN)	0 1-			/	0 2-								42 42			300 Rup	0 0	SHEET 2 of 3
Androde	74	HOR12 REG (ARC-HIR)	1- 1+			/	1-10								0 0	/		3,5	1 0	SPEE
10	2	VERT REG (ARC-NIR)	00	7	7		0 1-		/			7			0 0			5-7 5-5	0 0	
COV. TO ALL STATES	IN ION	HOR1Z REG (ARC-MIN)	0 0	/	/	/	-2 0		/	7	,	7	7		0 0		/	0	0 0	
MITNESSED BY:	TEST 5.5 REGISTRATION	VERT REG (ARC-MIN)	10	7		/	0 -1			/	-	1	1		3-2 3-2			2.0 2.0	0 0	(COMT'D)
ATIN .	TEST	.	0 7	1		/	0 1+		7	7					0		/	~~7 0	0 -1	Y TABLE
-6/IJ	1	VERT* REG (ARC-NIN)	0 0	7	7		0 0	/	7					<i>j</i>	3.40 42.8	7		3up 2up	0 0	TABLE 61 000 DAY TABLE
DATE 12 [1/80	6	MORIZ* REG (ARC-MIM)	0 0			/	0 0						/		0 0	/	/	212 312	1+10	TABLE
		BOTTOM (ARC-MIN)			V		0	7	1				1/		MACRE			MARKS.	VLABELT TO MESS-EE	
		10° + + (ARC-HIR)				1	0	/					17		Sup 2up	1		300 500	D VUMBU	HOR1Z BARS
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MONTH NO.	1	TEST 5.6 RESOLUTION*		ADJUSTNENTS	
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	101	/.3	21/ -		RESINAT SPINNER (A.10)
; ; ;	201, 15,	. 1.3	27_		
<u> </u>	70, 43,	. 43	7.7		RESPACT Spinned (1:43)
· =	Ą	- /.3	177 -		POUNT Spinnen (2:03), AND (2:40)
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					LIE AT 3: TO JUST BANDER BOINE OFF OF THE PARCE PARCET.
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Parallel Committee of the Committee of t

DATE 12-1-80 WITHESSED BY: GOV'I ALL PARTIES.

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TABLE 6.-2 EVEN DAY TABLE

MOTE - Horiz Res & Ver Hars Vert Res * Ho iz Bards

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Before Ads. After Adj. (COMT'D)

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SHEET 3 of 3

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6.55 6.5 BS LIBASCOR & obn Breson CHAPERIES WITHESSED BY: GOVT FALL ADJUSTNENTS MADE AT HOUR 16 ADJUSTMENTS HADE ٠ VENT RES. (GROUP) 2 را -7.7 7.7 - 1.1 TEST 5.6 RESOLUTION*
HORIZ RES.
(GROUP) $\iota_{\mathcal{U}}$ W) 4. <u>ر</u> W <u>.</u> .3 6.3 .1) <u>~</u> FOCUS DIAL (DEG.) 4 ,5 ,21,102 ,55 0 ó 2010 201 502 200

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Before Adj After Adj

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DATE: 12-2-80

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SHEET 3 of 3

В9 Resilistant not maded - not son de WITHERSED BY: COVICEL Free CA LIBRISCOPE As them's CHEETIS 12 K. There 2/1 Mi. 7:1% Yes / DATE: 12/3/80 AABUSTNENTS INDE AT HOUR 16 ^ -1,2 レント -1,1 -1.2 イント 4.7. 7 ダント 7.7-181-TEST 5.6 NESOLUTION HOWIZ NES. (Coorts) 17 7 ر د 7 1-4: +1-7.4 +1-モリー 7.1 41. ۲/ / ι 15.00% ,75,002 `.<u>`</u> 200 57 FOCUS DIAL (OEG.) 75.902 3 2000 52 56 ב JHS . 241 , ₂, J. . . 1/2 366 36 751 MY 75 Just 200 20. 7.7 7 ,,, Before Adj. After Md. KOUK ND (CON'T) 2 = = 2 • 2 1 اوب

*MOTE - Horiz Res & Vert Bars, Vert Res & Horiz Bars,

TABLE 6.-1 000 DAY TABLE

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* MOTF: IIMRI7 RFG -> VFRT BARS VERT RFG -> MINELY RARS

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*MOTE - Horiz Res * Vert Bars Vert Res * Moriz Bards

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WITHESSED BY: GON'T CALTED

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(See 3		MEC-HIRE										\bigvee								SHEET 2 of 3
(ment	id .	REG (ARC-HIR)															\bigwedge			***
t Turns	3	REG (ARC-MIN)			/				/	/		V					/			
COVIT Foll of Lings (Marke Cal)		REG (ARC-MIN)		/	/	/			/	/	7		/				/			
WITNESSED BY:	TEST S.S REGISTRATION PT. 8	REG (ARC-HIN)	ents	7	/	/				/						/				(a, LHO)
Ę 	TEST	ROK 12 REG (ARC-NIN)	comm	/	7															IY TABLE
03-3-	¥	VERT REG (ARC-NIN)	di di	7	/															TABLE 61 000 DAY TABLE
DATE 12-5-50		HORIZ* REG (ARC-RIN)	4-56	7		/			/											TABLE
	80T70M	(ACC-MIN)	*	7	1	/	12	7	/				1							
	7E T0P	(ARC-HIN)		1		7	۶.		7	7										HORIZ BARS
	TEST 5.4 CENTER & SIZE	(ARC-MIN)	ART	1-7	7	1	2,	7	7				V				/,		``	VERT BEG +
	TEST 5.4	(ARC-HIN)	+ 5				42		7							/				
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		Cont'd	-	~				9	-	60	6		=	21	13	=	s.	s Before Ad	After Adj	1 MOTE - 1001
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*MOTE - Horiz Res * Vert Bars, Vert Res * Horiz Bars,

Defore Add. After Adj.

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SHEET 3 of 3

(CON'T)

TABLE 6.-1 000 DAY TABLE

COMMENTS

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ADJUSTNENTS MADE AT HOUR 16

TEST 5.6 RESOLUTION HORIZ RES. (GROUP)

10565.)

HOUR NO.

LIBRASCOPE

WITHESSED BY: GOVT X/A

Safetime or com

DATE 12/1/20 MITMESSED BY: GON'T POLITICAL CAS, LINK APOLITICAL CAS, LINK APOLITICAL CAS, LANGUAGE MI MILLS A 10 Book CAS

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	E	WOLTAGE	(MOLTS)	12.0		1600		1,200		1200		0021	0071		فعدر		سی د ر		550	13.00	
EO LEVEL	A STERM	MAE	(WOLTS)	. 7		7.		.55		. 5 .		و.	.7		٠,		٠.		٦.	7	
TEST 5.3 VIDEO	A STERM	ESEED!	(VOLTS)	٦.		۲.		ر		٠ 5		.5	-7		٠,		. 7		۲.	7	
	V STGME	2	(VOLTS)	٦.		L'		.58		Ŋ.		٠5	.7		۲,		.68		,65	59,	
	DYE	MATTS	-	.220		. 200		.130		.225	<i></i>	. 135	. 240		.236		Astiante		. 24°	3 40	•
TEST 5.2 PLAR OUTPUT	100	288.5		62	1	21.5		567		29.5		79.5	29.5		.29 5.		86C		5 5C	3/15	
TEST 5.2 I	KRYPTON	WATTS		250		220	Į.	2	/	.220		.230	062.	/	2400	7	are		200.	315	
	MEDI	S		27.5		2.5		17.2		62		28.5	0.62	/	79.0		29.3		5 80	5 58	4
	2	WITTS		4		4		0%		4		3.9	4.0		40		4.0		1177	4.0	
		HUMIDITY	(T KELALIVE)	5.8%	9,05	58%	55%	124	50%	203	20%	1/2/2	7,35	55%	H6 %	46.7	2.44	45 %	1.511	284	
	_	9 ()	14.	61/4	6 1/63	64/40	\$9/2	29/62	70% 65	CAKE	69./63	· (.)	27/62	700/10	7.9/22	.117/.2	7./4.	27/14	21/16	1/1/2	
		LINE	VOL I AGE (V)	120	12.0	120	120	120	120	120	ı	l -	121	02/	121	1361	120	121	/20	021	
TIME	(START	3	HOURLY TEST)	7:00	1	-		9.7/20:11		129 75	စိတ်	3.12/62	3.40,0	4:00		0.5		, ; , ×	<u>ي</u> -	3	
		HOUR		-	2		•	5	9	,	80	Be fore	i i		11	12	13	=	15	Before Adjust	6 After

33	0	VERT REG (ARC-HIR	0 2		/		<u> و او ا</u>				15 m	0 0				0 0			c c		SHEET 2 of 3
matery of great	F	MORIZ REG (AGC-419)	0 0	/			7 4			7	+2+3	0 1-1	/			240			C +2		296
COU'T RAS PROMISE IN THE COURT OF THE COURT	2	VENT REG (ARC-HIN)	2 0	/			15/15	7		/	+5 +5	0 0				00	7		0 0		
COV'T PLA	14	100612 REG (ABC-+1318)	0 0	/			00	/	/	/	0 +2	2-0			/	00	/	/	6 -3		
WITNESSED BY: GOV'T, LINK LINK LIBRAS LIBRAS	CIO M	VERT REG (ARC-NIN)	1 3				22/16				16 48	0 0				$o \mid c \mid$	/		00		
		HOR12 REG REG-HU	0 0				0		/		0 0	0 0		/		7-12-			2-5		DAY TABLE
12/2/21		VERT* REG (ARC-HIN)	2 0	./			م ہے	./	/,	/	+5 45	0 0		•/		0 0		/	0 0		TABLE 62 EVLN DAY TABLE
DATE		HORIZ* REG RC (ARC-HUM)	0				0 +2				2+ 0	1-0	/	/		0 15	/		115		TABL
		BOTTON (ARC-HIM)	<u>`</u>				0				01-	1				5-			0		
		TOP TOP (ABC-HIR)					-5		\int		0			/		0.			Ú		HINRIT MARS
	TEST 5.4 CENTER & SIZE	RIGHT (ARC-MIN)			/		+25		7		+40	(1-	7			2	/		415		VFRT RFG =
	1657 5.4	LEFT +4 (ARC-HIN)	ART		/		-30		7		-40	STA		/.		**	7		-,5		T BARK
		CENTER (ARC-HIN)	150		1	/	195/+15	1			150, +20					SIF.			F.25 415		* MOTE: IMRIT REG -> VERT RARG
		HOUR NO. Cont'd	~	2	6	-	\$	9	,			After Adi	61	=	12	13	=	\$2	se Before Ad	After Ads	* MOTF: 150R

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*HOTE - Horiz Res & Vert Bars Vert Res & Horiz Bards

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ADJUSTIMENTS MADE AT HOUR 16																	NO NE WA		
ADJUSTIENTS IMDE										Charles As a Revolution of the Colors.	Ž			•			••		
VERT RES. (GROUP)	-1,2	- 1, 2-	1.1.	1 1	-26	-2 4			9 2-	1,1-	-1,1	イツ-	-1,2	-11-	~'/-	z)-	~"-		
TEST 5.6 RESOLUTION- HORIZ RES.	- 13	1	م	ત્યું	-1,3	1-1-	1		-1,3	P'1-	-1,4	- 13	-7.8	- 1,3	-1,3	711-	-1,2		
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HOUR NO. (CON'T)	-	~		,	5	٠	,	60	Be for	9 After Ads		Ξ	12	13	*	15	Refore Adt.	After Adl.	

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SHEET 3 of 3

Theme (Martin Chy)	0	land it
E 65: 10	LINK ALE	LIBRASCOPE
WITNESSED BY		
DATE 11/1/20		
	•	

	TIME						TEST 5.2 P	5.2 PMR OUTPUT			TEST 5.3 VIDEO LEVEL	EO LEVEL	
	(START				ARCON	NO.	KRYPTON	15	DYE	V STERM	V STOWL	A STEME	Ē
MOUR MO.	EACH GURLY	L 1ME VOLTAGE	## (L)	HUMIDITY (X RELATIVE)	MATTS	SAM	LATTS	San	WATTS	RED (YOUTS)	(WOLTS)	MUNE (WOLTS)	VOLTAGE (VOLTS)
	3/2	1	3	4%	4	8	22.5	29.5	.220	7.	89.	. 7	1200
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-	000	7	6.8	Ň	395	30	225.	29.5	. 220	69.	7.	7	1200
-	100	120	50/63	54									
	3	· ~	£ 1/23	302	3.95	29.5	225.	28	.420	1.6	1.55	.7	1200
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-	E	1	150/03		3.9	21.5	225.	28	.230	.5	-35	· 8 5	1200
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ا مال	1 2 1 € 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	- 11	1190/10	18/10	1.0	200		27	230	•65	1.7	.7	CON
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LINK ALCHANGE LIBORSCOPE MALANE		
MITHESSED BY: GOV'T. LINK LINK LIBRAS LIBRAS TEST 5.5 REGISTRATION		
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VERT REG 👄 HOR12 BARS * NOTE: HORIZ REG -> VERT BARS

A STATE OF THE PROPERTY OF THE

				DATE: 17/9/10	MITHESSED BY: GOVT PLATE (The L. O.L.) LINE A. BOLL
HOUR NO.	TI TIESTE BOLD	TEST S.6 RESOLUTION	VFDT PFC	ADJUSTNENTS MADE AT HOUR 16	COMPENTS
	(DEG.)	(GROUP)	(GROVE)		
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3	200 15	+	7.1.		
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After Adi.					В
*MOTE - Horiz	*MOTE - Horiz Res & Vert Bars		TABLE 6	TABLE 61 OND DAY TABLE (CON'T)	SHEET 3 of 3

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(CON'T) TABLE 6.-1 OND DAY TABLE

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	TES	3	(VOL.15)	r./	35	1	7		7	7	2		M			1	6.	٦.		
- 40 MITHESSED BY:		DVE	LANTIS	022	.220		000	20/	126		0.6.				47:	T.	. 235	. 245		AY TABLE
12-10-10	TOTTENT	-	S. Mess	29.5	04	+	000	5/	60	*/	20	1			3/	X	1,5	25.5		TAIRE 62 EVEN DAY TABLE
DATE	TEST 6 2 PAR CUITPUT	KRYPTON	WATTS	8.		3./		2			17		V		TIE	1	.71	╌┼╌	┿	TAIRE 6
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		MOSAN	MTTS	4	7	4	/	4	/	39.5		5.5		11.99	X	Ž		ن * ع	7.6	
			HUMICITY (S RELATIVE)		50,6	20%	486	45%	7.7	2	· 1.9%	wt 7.	- 1	1, m, 1,	1.0 %			11.5%	,, ç, y	
	}		(E)	68%	\$203	27/29	3/5	: ?/•	, 163	بالإرا	27,27	Zec.		7	1		11/11	33/16	33/6.6	
			LINE	2 0	031	180	20	02	150	OE1	1.2.1	701		1			101	/2/	12/	
	,	1116			8		8/	2007		1		N. J. W. A.	1				100	10 00	7 //	
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		VENT RES CAC-BIE	00	./		111				=								11/1		SHEET 2 of 3
45	E	NOR12 REG (ARC-N1R)	0 0			1110			7	17 0							/	00	!	SHEET
Jan J	2	VERT REG (ARC-HIR)	11-10			0 5-	7			-5 6								010		
COV'T LIBRASCOPE	E.	HDR12 NEG (ARC-HUB)	0 z-			0 +5				6. 45						/		200		
NITHESSED BY: GOV'T LINK LIBOAS LIBOAS TEST 5.5 REGISTRATION	8	VERT REG (ARC-RIN)	1+0			-50				3/5×								6 +3		
WITH WITH	M.	HORIZ REG (ARC-MIN)	17 8			ा भ				0 0		_						00		I DAY TABLE
MIE 12-15-90	×	VERT* REG (ARC-NJR)	00			0 5+				0 91			/		·			5+10		TABLE 62 EVLN DAY TABLE
DATE 18	PI.	HORIZ* REG ARC-HIN	000			0 0				00								0 0		₽VI
	1	(ARC-HIR)	1			-64				0/7										
. 32		AAC-MIN)				-5				1 10				V						- HINT RABS
TEST S.4 CENTER & S12E		(ARC-NIN)	RT			+10				1 +	- 7	1	1	1	}	1		1.2.17		WFRT RFG
		LEFT + (ABC-HIR)	$\overline{}$	Ţ.		-20	/			5	1777							7:70		2T MARS
	1	CENTER (ARC-HIR)			V	30.0	1			11.								1 15		* MITE: MIRTZ REG -> VERT MARK
		# 50. # 50. # 50.	-	•		S		1	9	Before	V V V	2	~	12	13	2,72	1 15		After Adj	* MITT: NO.

DATE: 12-10-20 WITHESSED BY: GOVT

Called Charles of the

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				ADJUSTIENTS IMDE	ADJUSTNENTS 1940E AT HOUR 16	CINCAL
HOUR NO.	ENTRY NIM	HORIZ RES.		AT HOUR 9		Andrea Colline Ball.
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•	200 15	-1.2				
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Defore M.	+	· / · · · / · · · /				SHEET 3 of 3
After Adj.				•		

*MOTE - Horiz Res & Vert Bars Vert Res & Horiz Bards

TABLE 6.-2 EVEN DAY TABLE

(CDM1.0)

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A STATE OF THE STA	CHOLTS)	.7	1	-	/	3	下	=/	1	٠,	\bigvee	٠,		-	\int_{Γ}		-	
1.18K	V SIGNAL PROPERTY (VOLTS)	7		r-	1	و	1		/	.65	V	.65		.65	$/\!\!/$	-	-	
WITHESSED BY	DYE	230		,220		972		125	1	230.		225		220		.710.	230	5 100-
Q		1		39	\ 8/	39	Z				-+		-¥-	7,2	1	2.4	5 29	511
DATE 12-11- B	ANDS BATTS	1	30 .23	20 716	3	22. 22.		24.0	4	3.00			30/	7 7	+	311	30.	
	WATTS	-	4	1	1	1		1	V	:	7		y_	1	•		7	-
	THEMIDITA	(S RELATIVE)	256	46.4	44.10		456			1007	41/2	7/64	25%	19%	42.5	1.7	42.7	7//4
		(E)	13/10	:9/2	37,600	3	2			4	2,42	12.46.51	71/10	12 ///57	33/10	1/1/1	13/11),
	,	WE TAGE	120	20	130	120	100	1	7	-	120	25.	(20) ; C	7.	1	21	22
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WITHESSED BY: GOVT LINK Jan 13 me. d.: LIBRASCOPE CONTROL OF CONTR												P I top power of but in land				S11.7 DEWN 11.01		SHEET 3 of 3	
DATE: 12 - 11 - 84	ADVISTMENTS MADE AT HOUR 16									在						1 11	N' 16		TABLE 61 000 DAY TABLE (CON'T)
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*NOTE - Noriz Res & Vert Bars , Vert Res & Horiz Bars ,

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WITHESSED BY: GOV'T

C MORIZ REG (ARC-HIR) O シーン 0 VERT REG (ARC-RIR) C m) 30 Ô HORIZ REG (ARC-HIM) 1 - 1 000 5.5 REGISTRATION VERT REG (ARC-NIN) <u>ာ</u> 11 0 TEST HOR1Z REG (ARC-NIN) 0 12 10 VERT* REG (ARC-HIP) D 41 14 C HORIZ* REG (ARC-MIN) O 0 1.+ (ARC-MIN) BOTTOM (ARC-MIN) TEST 5.4 CENTER & STZE (ARC-MIN) RIGHT *ب* いても上い (ARC-NIN) LEFT (ARC-MIN) CENTER 4. Defore Adj

VERT REG SHARIT RARS * MATE: MARIZ BEG -> YERT BARK

TABLE 6.-2 EVLN DAY TABLE

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SHEET 2 of 3

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CATE	DATE 12-12-80	WITNESSED BY: GOV'I	1.63	1
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LINK LIBRASCOPE (Carle

WITNESSED BY: GOVT_

*NOTE - Horiz Res ⇒ Vert Bars Vert Res ⇒ Horiz Bards

(COMT'D) TABLE 6.-2 EVEN DAY TABLE